

**Assessment and Rating  
of  
Ginning & Pressing Factories**

**(As amended upto 14<sup>th</sup> October, 2014)**

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# **SCHEME FOR ASSESSMENT & RATING OF GINNING & PRESSING FACTORIES**

## **1.0 SCOPE & PURPOSE**

- 1.1 This scheme specifies the requirements for assessment & rating of modernized ginning & pressing factories in India by Textiles Committee to facilitate
- a) Ginning & pressing factories to know their present status and identify the scope for improvement.
  - b) Ginning & pressing factories to boost the credibility of their factory and use the rating as an effective marketing tool.
  - c) Cotton traders to select ginning & pressing factories for processing their cotton to suit their quality requirements.
  - d) Spinning mills to select appropriate ginning & pressing factories for sourcing cotton to their requirements.
  - e) Creation of a brand for clean cotton
- 1.2 Assessment & rating under the scheme is voluntary.

## **2.0 DEFINITIONS**

### **2.1 Assessment**

Evaluation of infrastructural facilities and management practices in a modernized ginning & pressing factory on the basis of the criteria given in this scheme.

### **2.2 Ginning & Pressing Factory**

A factory, having legal identity, engaged in ginning of kapas into cotton (lint) and pressing the cotton (lint) in the form of bales.

Note: Where a ginning & pressing factory has oil extraction facility from cottonseed in the same premises, the scope of assessment is limited to ginning & pressing activities only.

### **2.3 Modernized Ginning & Pressing Factory**

A Ginning & Pressing factory meeting minimum prescribed criteria listed in **Annexure-I**.

### **2.4 Infrastructural Parameters**

Infrastructural components of a modernized ginning & pressing factory comprising machinery, civil & other infrastructures considered in this scheme for assessment.

## **2.5 Management Parameters**

Management systems and work practices of a modernized ginning & pressing factory considered in this scheme for assessment including contamination level in ginned cotton.

## **2.6 Rating**

2.6.1 Rating is the process of placing modernized ginning & pressing factories into different classes based on the assessment of infrastructural parameters, management parameters and the criteria for rating given in this scheme.

2.6.2 The rating of ginning & pressing factory is a factory assessment to indicate its capability in producing quality ginned cotton and shall not be construed as product certification.

## **2.7 Hybrid Factory**

A ginning & pressing factory with modernized ginning facility and conventional / unmodernized ginning facility in the same premises, sharing any of the common manufacturing facilities.

## **3.0 ADMINISTRATIVE ARRANGEMENTS**

### **3.1 Assessment & Rating Cell (ARC)**

Textiles Committee has constituted a separate Cell that will be involved in the processing of applications and documents pertaining to assessment and rating of ginning & pressing factories. The main functions of the Assessment and Rating Cell include receiving applications from aspiring ginning & pressing factories, organizing to depute 2-member teams to visit factories for assessment and compiling the assessment reports of the teams for submission to the Technical Rating Award Committee for its consideration/approval.

### **3.2 Technical Rating Award Committee (TRAC)**

This Committee is entrusted with the task of formally assigning ratings to assessed ginning & pressing factories besides suggesting/recommending appropriate amendments in the scheme as and when required. Documents forwarded by the Assessment and Rating Cell such as report from the visiting team and compilation by the Assessment & Rating Cell will be examined by the TRAC to arrive at the appropriate rating. Technical Rating Award Committee is headed by the Secretary, Textiles Committee, Mumbai and includes the following members:

- (i) Joint Textile Commissioner or his representative not below the rank of Deputy Director.
- (ii) Representative from Cotton Corporation of India (CCI).
- (iii) Director (EP & QA) or his representative not below the rank of Deputy Director from Textiles Committee.
- (iv) Officer/s who has/have visited the ginning & pressing factory as Invitee/s, if necessary.

The Technical Rating Award Committee is empowered to invite more persons of their choice to attend the meetings. The Technical Rating Award Committee shall meet as often as required to perform the task of assigning ratings.

### **3.3 Panel of Experts**

Textiles Committee has constituted a panel of experts based on relevant qualification, knowledge, experience, training etc. The members of the panel of experts will visit ginning & pressing factories for on-the-spot assessment.

### **4.0 ELIGIBILITY FOR ASSESSMENT**

- 4.1 Any ginning & pressing factory modernized under TMC or TUFs or by the factory on its own fund and meeting minimum eligibility criteria listed in **Annexure-I** is eligible for assessment by Textiles Committee.
- 4.2 Ginning & pressing factories having hybrid facilities (both conventional & modern facilities) in the same premises are not eligible for assessment.

### **5.0 APPLICATION FOR REGISTRATION CUM ASSESSMENT**

A ginning & pressing factory interested in assessment & rating and meeting the eligibility requirements (**Annexure-I**), shall submit its application for registration in the prescribed proforma (**Annexure-II**) to Textiles Committee along with the registration fee of Rs. 5000/- and applicable rating fee. The Assessment and Rating Cell shall scrutinize the application for meeting the minimum eligibility requirements besides other aspects based on the information provided by the ginning & pressing factory in the application. If the factory is found prima facie eligible for assessment, the application shall be registered for assessment.

## **6.0 RATING FEE**

The rating fee for a period of three years is Rs.35,000/- plus applicable taxes. The rating fee includes one mid-term surveillance visit within the period of three years.

## **7.0 ASSESSMENT PROCEDURE**

### **7.1 Visit of Assessment Team to Ginning & Pressing Factories**

The Assessment & Rating Cell shall organize to depute a two-member team of officers selected from the panel of experts to the ginning & pressing factory to be assessed. The team shall ensure that the unit is operational at the time of assessment and the parameters considered for assessment are put in use or in practice. The team shall inspect each item of the infrastructure including machinery & civil items; examine the management practices adopted including working conditions in the unit at the time of visit; and visually examine sample of cotton processed for contamination. The details of infrastructural and management parameters to be assessed are provided in the Assessment Format (**Annexure-III**). The visiting team shall assign marks for each infrastructural parameter and management parameter including contamination. Marking scheme for infrastructural parameters and management parameters is given in Tables I & II of **Annexure-IV**. The team shall prepare the assessment report (**Annexure-III**) and submit the same to the Assessment & Rating Cell.

### **7.2 Visual Examination for Contamination**

The assessment team shall randomly select and open one bale for assessment of contamination. The selected bale should have been processed from kapas stage to bale stage on the day of assessment. About 25 kgs of ginned cotton from the bale so opened shall be spread in the presence of the team on a platform so as to get a complete view of contaminants. The assessment team shall visually examine the contaminants in the cotton, analyze and assign marks as per the marking scheme (**Annexure-IV**).

### **7.3 Photographs**

The Assessment Team may take photographs of infrastructural components, as necessary, that will supplement and strengthen the written reports. The team may also take additional photographs of the components of management parameters as deemed fit. The photographs shall be submitted to the Assessment & Rating Cell along with the report.

## 8.0 COMPILATION

Assessment and Rating Cell shall scrutinize the assessment report of the team. The Assessment & Rating Cell shall compile the % mark scored for Infrastructural parameters, % mark scored for Management Parameters, fulfilment of criteria for minimum eligibility parameters and fulfilment of criteria for essential parameters. If a factory has scored 80% or above in both infrastructural parameters & management parameters, then the Assessment and Rating Cell shall also compile the compliance level to additional fulfilling requirements prescribed for four star & five star ratings. The Assessment & Rating Cell shall forward the compilation report with its recommendation **(Annexure-V)** along with the assessment report to the Technical Rating Award Committee.

## 9.0 ASSIGNING OF RATING

- 9.1 The Technical Rating Award Committee will review the assessment report of the visiting team, compilation report & recommendations of the Assessment & Rating Cell and award the appropriate rating or otherwise in accordance with the qualifying criteria given in **Annexure-I**.
- 9.2 The Assessment & Rating Cell shall communicate the rating accorded by the Technical Rating Award Committee along with the Assessment Status Report **(ASR)** to the concerned ginning & pressing factory.
  - 9.3.1 If the assessed ginning & pressing factory does not qualify for any rating as per the qualifying criteria given in **Annexure-I**, the factory shall be given the 'Provisional Rated Status' enclosing therein the Assessment Status Report (ASR). The factory can seek reassessment after making necessary improvements and paying the fee, as applicable.
  - 9.3.2 However, a factory which otherwise qualifies for star rating but does not fulfill requirement in any one of the parameters under minimum eligibility criteria shall be awarded single star rating for a limited period as decided from time to time, within which period the factory has to meet the requirement in that particular parameter by making necessary improvement.
  - 9.3.3 On meeting the requirement, admissible marks will be awarded for that particular parameter and the applicable star rating shall be awarded to the factory.

9.3.4 On the other hand, if the factory does not fulfill the requirement within the given period the single star rating awarded to the factory shall be withdrawn.

9.4 If any LT / HT line passes over a factory premises, the factory will be awarded applicable Star Rating along with an 'Advisory Note' regarding the LT / HT line, provided the factory otherwise qualifies for Star Rating.

## **10.0 CERTIFICATE OF RATING / LETTER OF PROVISIONAL RATED STATUS**

A Certificate of Rating or Letter of Provisional Rated Status shall be issued to the ginning & pressing factory, as applicable, which shall include the rating awarded or the provisional rated status, date of issue and validity period. Information on the rating or the provisional rated status thus assigned will also be placed on the Textiles Committee's website for the information of all interested parties such as spinning mills, cotton merchants / traders, ginning factories etc.

## **11.0 USE OF RATING**

The star rating assigned to a ginning & pressing factory is intended for use as a recognition & as a marketing tool for its capability to produce quality ginned cotton and not for use on the bale as product certification.

## **12.0 VALIDITY OF RATING AND SURVEILLANCE VISIT**

12.1.1 Star rating once assigned is valid for 3 years. Textiles Committee shall organize one mid-term surveillance visit within the validity period of three years to the certified ginning & pressing factory to ensure that the facilities such as machinery, civil infrastructure etc. continue to be in place. However, additional visits may be organized, if necessary.

12.1.2 The Assessment & Rating Cell (ARC) shall organize to depute officer/s from the panel of experts for the mid-term surveillance visit.

12.1.3 The officer/s shall verify whether the facilities such as machinery, civil infrastructure etc. continue to be in place and submit the Surveillance Visit Report in the prescribed format (**Annexure - VI**).

12.2.1 The provisional rated status shall be given to the factories for one year. The factories are expected to make improvements in the parameters indicated in the Assessment Status Report and seek reassessment for rating within one year. However, the provisional rated status, on its merit, can be extended on case to case basis.



12.2.2 The star rating assigned on reassessment to a factory under 'Provisional rated status' will be valid for the remaining portion of the three-year period from the date of issue of the Letter of Provisional Rated Status.

12.3.1 The limited-period single star rating awarded to factories which otherwise qualified for star rating but did not fulfill requirement in any one of the parameters under minimum eligibility criteria shall be valid for a period as decided from time to time.

12.3.2 The applicable star rating awarded on fulfilling the requirement in that particular parameter shall be valid for the remaining portion of three year period from the date of the initial single star rating certificate.

### **13.0 DOWN GRADING OF ASSIGNED RATING**

During mid-term surveillance visit / additional visits, if a factory is found to have gone down in quality in terms of infrastructure and management practices as compared to the initial assessment, the factory can be "downgraded". The Assessment & Rating Cell shall forward its recommendation in respect of downgrading the assigned rating of the factory to Technical Rating Award Committee for further action in the matter. The Technical Rating Award Committee will take appropriate decision on downgrading and assigning a lower rating or withdrawing the assigned rating, as the case may be. A letter under the signature of Secretary or Director, Textiles Committee to this effect shall be issued to the factory and the information shall also be updated on Textiles Committee website.

### **14.0 RENEWAL OF RATING**

14.1 Certified ginning & pressing factories can apply for renewal of rating preferably before expiry but not later than one year from the expiry of Star Rating Certificate. Factories seeking renewal after one year from the expiry of Star Rating Certificate will be considered on a case to case basis.

14.2 The fee for renewal of rating, for a further period of three years, is Rs.25, 000/- plus applicable taxes. The fee for renewal of rating includes one mid-term surveillance visit within the period of three years.

14.3 The Assessment & Rating Cell (ARC) shall organize to depute a two-member team of officers from the panel of experts for renewal visit.

- 14.4 The team shall verify whether the facilities such as machinery, civil infrastructure etc. continue to be in place and submit the Renewal Visit Report in the prescribed format (**Annexure - VII**). The team shall also verify and record the additions / improvements in the infrastructure reported by the factory, if any, in the Renewal Visit Report.
- 14.5 The Assessment & Rating Cell shall scrutinize the Renewal Visit Report and submit its recommendation to Director (EP & QA).
- 14.6 Based on the renewal visit findings and the recommendations of ARC, the renewal or otherwise of the Star Rating assigned to a factory shall be approved by Director (EP & QA).
- 14.7 On approval for renewal of rating, ARC shall arrange to issue the Certificate for the renewal of Star Rating which shall be valid for a further period of three years and the mid-term surveillance visit shall be carried out as in the case of initial certification.
- 14.8 If the renewal of rating is not approved, ARC shall communicate the same to the factory along with the reasons for non renewal of rating.

#### **15.0 ASSESSMENT FOR HIGHER RATING**

- 15.1 Star rated ginning & pressing factories aspiring for higher Star Rating based on further improvements made in infrastructural facilities and / or management practices are free to apply for upgradation of rating and seek fresh assessment during mid-term surveillance visit or during renewal visit. Factories can also seek fresh assessment for higher Star Rating by requesting a revisit, with applicable revisit fee, any time during the validity period of Star Rating Certificate.
- 15.2 A request letter seeking fresh assessment for higher Star Rating shall be submitted by the factory, indicating therein the improvements made in infrastructural facilities and / or management practices. The factories are expected to submit the request letter sufficiently in advance.
- 15.3 On receipt of request letter, the Assessment & Rating Cell (ARC) shall organize to depute officer/s from the panel of experts for fresh assessment.
- 15.4 The deputed officer/s shall verify the improvements reported by the factory. If the factory is found to be prima facie eligible for higher rating, the officer/s shall carryout fresh assessment following the same procedure as in the case initial assessment and submit the report in the format 'Annexure – III : Report of Visiting Team' along with

photographs. Applicable rating shall be awarded as per the assessment and rating criteria following the same procedure as in the case initial assessment.

- 15.5 The rating so assigned on the fresh assessment will be valid for the remaining portion of the validity period of the earlier certificate of rating.

#### **16.0 PROVISION FOR REVISIT ON REQUEST AND REVISIT FEE**

- 16.1 Apart from the scheduled assessment visit & mid-term surveillance visit, a factory may request revisit for upgradation of Star Rating or for attaining Star Rating from Provisional Rated Status or for attaining regular Star Rating from the Limited Period Single Star Rating.

- 16.2 The revisit fee is Rs.15,000/-.

- 16.3 However, the revisit fee is exempted once for those factories that seek revisit within one year from the date of Certificate of Rating / Letter of Provisional Rated Status.

- 16.4 The factories found closed on the day of visit of assessment team, scheduled on mutual consent, may also seek revisit for assessment. The revisit fee is exempted once for those factories that seek revisit within a year from the date of earlier visit.



Textiles Committee	Assessment & Rating of Ginning & Pressing Units	G & P Rating Scheme
	Eligibility Criteria & Rating Criteria	

### Eligibility Criteria & Essential Parameters

Sr. No.	Parameter	Criteria
<b>Minimum Eligibility Criteria</b>		
1	Ginning Machines <b>(Small Unit)</b>	12 N / 11 EL / 9 J / 8 SJ / 1 or 2 Saw gins (90 saws) / 2 Rotobar gins
	Ginning Machines <b>(Large Unit)</b>	24 N / 22 EL / 18 J / 16 SJ / 3 Saw gins (90 saws) / 4 Rotobar gins
2	Pre Cleaner	Off-line / On-line pre cleaner / hopper feeder with - 3 beaters for inclined - 5 beaters for horizontal
3	Lint Cleaner	3 beaters
4	Conveyor System for Kapas	Pneumatic / Mechanical conveyor from heap to Central / Side platform in gin house
5	Conveyor for seed	Automatic seed conveyor from gins
6	Conveyor System for Lint	Conveyor from Gins to Lint Cleaner, from Lint Cleaner to Pala House and from Pala House to Bale Press Hall. (Conveyor from Pala House to Bale Press hall is not required if both are under the same roof)
7	Bale Press	Two stage manual tramping press
<b>Essential Parameters</b>		
8	Humidifier / Moisturizer	Humidifier / Moisturizer system (Benson fan, nozzle, steam system etc.) for kapas or lint
9	Fire Fighting System <b>(Small Unit)</b>	6 hydrants + 65 KL closed / 75 KL open water storage without water well / tube well or 25 KL closed / open water storage with water well / tube well + electric pump & standby diesel pump* [*Standby diesel pump not required in case of <b>overhead tank</b> water storage facility]
	Fire Fighting System <b>(Large Unit)</b>	10 hydrants + 125 KL closed / 150 KL open water storage without water well / tube well or 50 KL closed / open water storage with water well / tube well + electric pump & standby diesel pump* [*Standby diesel pump not required in case of <b>overhead tank</b> water storage facility]
10	Electrical Wiring	The Electrical wiring to be underground or protected.
11	Weigh Bridge	Facility (20 Ton) to be available within the factory premises or within 1 km

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Eligibility Criteria &amp; Rating Criteria</b>	






Sr. No.	Parameter	Criteria
<b>Essential Parameters</b>		
12	Kapas Platform <b>(Small Unit)</b>	Brick / CC Platform of area 5000 sq. ft.
	Kapas Platform <b>(Large Unit)</b>	Brick / CC Platform of area 10000 sq. ft.
13	Covered Space for Lint [Pala Hall] <b>(Small Unit)</b>	Brick floor & wall of 2000 sq. ft. (Not required for on-line pressing)
	Covered Space for Lint [Pala Hall] <b>(Large Unit)</b>	Brick floor & wall of 4000 sq. ft. (Not required for on-line pressing)
14	Seed Platform <b>(Small Unit)</b>	Brick / CC platform of 1000 sq. ft.
	Seed Platform <b>(Large Unit)</b>	Brick / CC platform of 2000 sq. ft.
15	Bale Platform	Brick / CC platform of 600 sq. ft.
16	Road	BT / CC road of minimum 10 ft. width, for a minimum distance of 50 meters from kapas platform (or) from kapas platform upto the gate where the distance from kapas platform to gate is less than 50 metres.
17	Boundary Wall / Fence	Wire fence / boundary wall all around
<p><b>Minimum Eligibility Criteria:</b></p> <ol style="list-style-type: none"> <li>1. A ginning &amp; pressing factory meeting the criteria specified for parameters 1 to 7 above is eligible for assessment.</li> <li>2. A ginning &amp; pressing factory which does not meet the specified criteria in any one of the parameters from 1 to 7 above is also eligible for assessment, provided that it will be awarded only Single Star Rating for a limited period, if it otherwise qualifies for a star rating as per the rating criteria.</li> </ol>		
<p><b>Essential Parameters:</b></p> <p>To qualify for three, four or five star ratings, in addition to the criteria specified for parameters 1 to 7, a ginning &amp; pressing factory has to meet the criteria specified for the essential parameters from 8 to 17 above besides the relevant rating criteria for % mark and additional fulfilling requirements.</p>		

**Note:**

<b>Type of Gin</b>	<b>Roller Length (Inches)</b>
Normal (N)	: About 42 - 43
Extra Long (EL)	: About 47 - 48
Jumbo (J)	: About 53 - 54
Super Jumbo (SJ)	: About 58 - 60

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Eligibility Criteria &amp; Rating Criteria</b>	

### Rating Criteria

Rating	Criteria	Mark
TC-Single Star 	Minimum for infrastructural parameters	50%
	Minimum for management parameters	50%
TC-Two Star 	Minimum for infrastructural parameters	60%
	Minimum for management parameters	60%
TC-Three Star 	Minimum for infrastructural parameters	70%
	Minimum for management parameters	70%
	Criteria specified for 10 essential parameters to be fulfilled	--
TC-Four Star 	Minimum for infrastructural parameters	80%
	Minimum for management parameters	80%
	Criteria specified for 10 essential parameters to be fulfilled	--
	Additional Fulfilling Requirements specified for Four Star Rating to be fulfilled	--
TC-Five Star 	Minimum for infrastructural parameters	90%
	Minimum for management parameters	90%
	Criteria specified for 10 essential parameters to be fulfilled	--
	Additional Fulfilling Requirements specified for Five Star Rating to be fulfilled	--

#### Note

1. A factory which has scored less than 50% in infrastructural and / or management parameters, will qualify for Single Star Rating if it meets the criteria specified for all the 17 parameters of minimum eligibility criteria as well as essential parameters.
2. A factory, which fulfils the requirement for all the parameters under Minimum Eligibility Criteria but not in all gin lines / sheds, will be awarded Single Star Rating provided the factory otherwise qualifies for star rating.
3. A factory, which otherwise qualifies for star rating but does not fulfil requirement in any one of the parameters under Minimum Eligibility Criteria, will be awarded Single Star Rating for a limited period as decided from time to time.
4. Factories otherwise qualifying for Four Star or Five Star Rating but do not fulfil requirement in one or two Essential Parameters will be placed in Three Star or Four Star category respectively.

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Eligibility Criteria &amp; Rating Criteria</b>	

### Additional Fulfilling Requirements for 4 Star & 5 Star Ratings

Parameter	TC - Four Star 	TC - Five Star 
Pre-Cleaner	Online / Offline Pre-cleaner / Hopper feeder with - Minimum 3 beaters (inclined) [or] - Minimum 6 beaters (horizontal)	Online Pre-cleaner / Hopper feeder with - Minimum 4 beaters (inclined) [or] - Minimum 6 beaters (horizontal)
Lint Cleaner	Minimum 3 beaters	Minimum 3 beaters
Kapas Conveyor	Three stage kapas conveyor system comprising ✓ Pneumatic from heap to pre-cleaner or vehicular kapas conveyance without manual handling ✓ Pneumatic / Mechanical from pre-cleaner to Gin Hall ✓ Pneumatic / Mechanical to each Gin through sensor control droppers Note: Two stage system will do if pre-cleaner is inside the Gin Hall	Three stage kapas conveyor system comprising ✓ Pneumatic from heap to pre-cleaner or vehicular kapas conveyance without manual handling ✓ Pneumatic / Mechanical from pre-cleaner to Gin Hall ✓ Pneumatic / Mechanical to each Gin through sensor control droppers Note: Two stage system will do if pre-cleaner is inside the Gin Hall
Lint Conveyor	Three stage lint conveyor system comprising ✓ Pneumatic / Mechanical (belt) from individual Gin to Lint cleaner ✓ Pneumatic / Mechanical (belt) from Lint cleaner to Pala Hall ✓ Pneumatic / Mechanical (belt) from Pala Hall to Press Box Note: 1) Belt from Pala corridor to press is allowed 2) Two stage system will suffice if Lint cleaner is set up over pala corridor 3) For on line press, Pneumatic / Mechanical (belt) from Lint cleaner to Bale Press Box (In place of 2 <sup>nd</sup> & 3 <sup>rd</sup> Stage above)	Three stage lint conveyor system comprising ✓ Pneumatic / Mechanical (belt) from individual Gin to Lint cleaner ✓ Pneumatic / Mechanical (belt) from Lint cleaner to Pala Hall ✓ Only pneumatic from Pala Hall to Lint slide of Bale Press Note: 1) Belt from Pala corridor to press is not allowed 2) Two stage system will suffice if Lint cleaner is set up over pala corridor and lint dropped in each pala hall 3) For on line press, Pneumatic / Mechanical (belt) from Lint cleaner to Bale Press Box (In place of 2 <sup>nd</sup> & 3 <sup>rd</sup> Stage above)
Bale Press	Single or two stage automatic bale press - Auto Loading, Auto tramping, Oil hydraulic	Single stage automatic bale press - Auto Loading, Auto tramping, Oil hydraulic
Desirable parameters	Factory should have any four of the following 1) HVI / MVI / LVI 2) Contamination detector & eliminator 3) Automatic heap making 4) Dust collector 5) Online moisturizing through nozzle or steaming of lint 6) Using spark catcher for incoming vehicles 7) System Certification e.g. ISO 9000 etc. 8) Fully online ginning facility from kapas heap to press 9) Grade wise and variety wise heaping of kapas 10) In addition to scoring 5 marks for fire fighting parameter (Annexure –IV. Sr. No: 20) the unit should have excellent fire fighting system like fire alarm, portable fire extinguisher, fire extinguishing tower etc. 11) The Factory should not have scored zero mark in any of the infrastructure or management parameters	Factory should have any five of the following 1) HVI / MVI / LVI 2) Contamination detector & eliminator 3) Automatic heap making 4) Dust collector 5) Online moisturizing through nozzle or steaming of lint 6) Using spark catcher for incoming vehicles 7) System Certification e.g. ISO 9000 etc. 8) Fully online ginning facility from kapas heap to press 9) Grade wise and variety wise heaping of kapas 10) In addition to scoring 5 marks for fire fighting parameter (Annexure –IV. Sr. No: 20) the unit should have excellent fire fighting system like fire alarm, portable fire extinguisher, fire extinguishing tower etc. 11) The Factory should not have scored zero mark in any of the infrastructure or management parameters

## Annexure – II

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Application for Registration</b>	

For office use**Registration no. Allotted:****Part I – General Information**

1.	Name of the Ginning & Pressing Factory	
2.	Address of the Ginning & Pressing Factory	
3.	Contact person	Name : ----- Tel. No. (With STD Code) : Office : Res. : ----- Fax No. : ----- Mobile No. :
4.	Regn. no. with Small Scale Industries	
5.	Category of unit for assessment	Fresh Assessment <input type="checkbox"/> Re Assessment <input type="checkbox"/> Renewal <input type="checkbox"/>
6.	Source of funding for modernization	TMC <input type="checkbox"/> TUFS <input type="checkbox"/> Others <input type="checkbox"/>
7.	Nature of business	Job work <input type="checkbox"/> Own <input type="checkbox"/> Both <input type="checkbox"/>
8.	Working season (month)	From..... To .....
9.	Production capacity	Bales/ hr.
10.	Whether factory is Hybrid	Yes <input type="checkbox"/> No <input type="checkbox"/>
11.	Preferred date of assessment	
12.	Payment details	Mode of payment : DD <input type="checkbox"/> Cheque <input type="checkbox"/> Cash <input type="checkbox"/> ----- DD/Ch. no. : ----- Bank : ----- Amount : Rs.



<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Application for Registration</b>	

**Part II – Technical Features**

<b>A. Machinery</b>		<b>Particulars</b>	
1.	Ginning Machines	a) DR Gins (Normal / Extra Long / Jumbo / Super Jumbo)	Type of Gin: _____ No. of Gins: _____
		b) Auto feeders	Yes / No: _____
		c) Saw Gins	No. of Saw gins: _____
		d) Rotobar Gins	No. of Rotobar gins: _____
2.	Pre cleaning Machine	a) Type of cleaner	Pre cleaner / Hopper feeder with beaters
		b) Horizontal Cleaner	On-line / Off-line: _____ No. of beaters: _____
		c) Inclined Cleaner	On-line / Off-line: _____ No. of beaters: _____
3.	Lint Cleaner	On-line / Off-line: _____	No. of beaters: _____
4.	Conveyor System For Kapas (Belt / Pneumatic / Others)	Heap to pre Cleaner :	_____
		Pre cleaner to gin :	_____
		Stone Catcher Yes/No :	_____
5.	Conveyor System For Lint (Belt / Pneumatic / Others)	Gins to lint cleaner :	_____
		Lint cleaner to pala hall :	_____
		Pala hall to press hall / press box :	_____
6.	Bale Press	a) Capacity (bales /hr)	_____
		b) With / Without auto tramper	_____
		c) Single stage / Two stage	_____
		d) Oil / Water hydraulic	_____
		e) With / Without direct feed to box	_____
		f) Online press	Yes / No: _____
7.	Automatic Seed Conveyor from gins	Yes / No: _____	
8.	Humidifiers/ Moisturizers	a) In Gin House	No. of Benson fans: _____ Nozzle system: _____
		b) In Pala House	No. of Benson fans: _____ Nozzle system: _____
		c) In Press House	No. of Benson fans: _____ Nozzle / steam system: _____

Textiles Committee		Assessment & Rating of Ginning & Pressing Units		G & P Rating Scheme				
		Application for Registration						
<b>A. Machinery</b>			<b>Particulars</b>					
9.	Fire Fighting System	a)	Overhead Tank	No. of Tanks:	Open / closed:	Total capacity (KL):		
		b)	Sump	No. of sumps:	Open / closed:	Total capacity (KL):		
		c)	Pump / Diesel Engine	Pump (Yes / No):	Diesel Engine (Yes / No):			
		d)	Fire Hydrants	No. of Hydrants:				
		e)	Water well / Tube Well availability in the factory	Water well available: Yes / No		Tube well available: Yes / No		
10	Electrical wiring	a)	LT / HT supply line passes over factory premises	Yes / No:	If yes, its distance from functional area:	Feet		
		b)	Incoming power cable	Underground (Yes / No):		Away from work area (Yes/No):		
		c)	Gin house / Press hall / Other machinery	Underground (Yes / No):		Protected (Yes/No):		
11	Weigh Bridge	a)	Availability	In house / Available within 1 KM:				
		b)	In house weigh bridge	Mechanical / Electronic:				
		c)	Display & Print out facility	Yes / No:				
		d)	Capacity (Tons)					
<b>B. Infrastructure</b>			<b>Particulars</b>					
12	Platform for kapas	a)	Type	Brick / CC:				
		b)	Area	Total platform area (Sq. ft.):				
		c)	Raised / with dwarf wall	Raised (Yes / No):		With dwarf wall (Yes / No):		
		d)	Roofed	Roofed platform area (Sq. ft.):				
13	Covered Storage for Lint (Pala Hall)	a)	No. & area	No. of halls:		Total area (Sq. ft.):		
		b)	Wall type	Brick / Plastered:				
		c)	Floor type	Brick / Cemented:				
14	Seed Platform / Godown	a)	Type	Brick / CC:				
		b)	Open platform	Raised (Yes / No):		With dwarf wall (Yes / No):		
					Open platform area (Sq. ft.):			
		c)	Roofed platform	Roofed platform area (Sq. ft.):				
		d)	Direct collection	Provision for direct collection of seed into transport containers available (Yes / No) :				
			e) Godown Godown area (Sq. ft.):					

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Application for Registration</b>	

<b>B. Infrastructure</b>		<b>Particulars</b>	
15	Bale Storage Space	a) Type	Brick / CC:
		b) Open platform	Open platform area (Sq. ft.):
		c) Roofed	Roofed platform area (Sq. ft.):
		d) Godown	Godown area (Sq. ft.):
16	Road	a) Type	Bitumen / CC:
		b) Road width in feet	
		c) Connectivity	Road from gate to kapas platform (Yes / No):
			Distance covered by road from kapas platform:                      Metres
17	Boundary Wall / Fencing	a) Type	Wire fence / boundary wall:
		b) Coverage	All around the factory / partial:
		c) Height in feet	
<b>C. Work Practices</b>		<b>Particulars</b>	
18	Quality Awareness Boards / Displays	No. of Quality awareness boards / displays:	
19	Caps / Head covering, Uniforms & Shoes	Caps / Head covering given to all employees (Yes / No):	
		Uniform given to all employees (Yes / No):	
		Shoes given to all employees (Yes / No):	
20	Training of personnel	No. of trained fitters:	
21	Method of storage / disposal of contaminants		
22	Velcro boards / Cardboards pasted with gum	No. of Velcro boards / cardboards pasted with gum provided:	
23	Variety-wise & grade-wise heaping	(Yes / No):	
24	Covering of kapas in incoming vehicles	(Yes / No):	
25	Covering of kapas heaps	(Yes / No):	
26	Bale packing	a) Bales fully covered	(Yes / No):
		b) Bale marking lable used	(Yes / No):
		c) New hoops / polymer belts used	(Yes / No):
27	Gin / Press fitters employed	(Yes / No):	

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Application for Registration</b>	

<b>D. Desirable Machines</b>		<b>Particulars</b>
28	HVI / MVI / LVI	
29	Generator	
30	Lab Gin	
31	Ginning Percentage (GP) Balance	
32	Roller Grooving Machine	
33	Contamination detector & eliminator	
34	Automatic heap making	
35	Moisture meter	
36	Nep counting facility	
37	Micronaire apparatus	
38	Workshop Machinery	a) Electric Motors
		b)
		c)
39	Any other Machinery	a)
		b)
		c)
<b>E. Desirable Infrastructure / Practices</b>		<b>Particulars</b>
40	Online moisturizing through nozzles or steaming of lint	
41	Using spark catcher for incoming vehicles	
42	System certification, e.g. ISO 9000 etc.	
43	Fully online ginning facility from kapas heap to press	
44	Dust collector	
45	CO <sub>2</sub> / other portable fire extinguishers	
46	Fire extinguishing tower	
47	Fire alarm	

Textiles Committee	Assessment & Rating of Ginning & Pressing Units	G & P Rating Scheme
	Application for Registration	

## Part III - Declaration

Sr. No.	Parameter	Criteria	Meeting the Criteria (✓ Appropriate box)	
<b>Minimum Eligibility Criteria</b>				
1	Ginning Machines <b>(Small Unit)</b>	12 N / 11 EL / 9 J / 8 SJ / 1 or 2 Saw gins (90 saws) / 2 Rotobar gins	Yes	No
	Ginning Machines <b>(Large Unit)</b>	24 N / 22 EL / 18 J / 16 SJ / 3 Saw gins (90 saws) / 4 Rotobar gins	Yes	No
2	Pre Cleaner	Off-line / On-line pre cleaner / hopper feeder with - 3 beaters for inclined - 5 beaters for horizontal	Yes	No
3	Lint Cleaner	3 beaters	Yes	No
4	Conveyor System for Kapas	Pneumatic / Mechanical conveyor from heap to Central / Side platform in gin house	Yes	No
5	Conveyor for Seed	Automatic seed conveyor from gins	Yes	No
6	Conveyor System for Lint	Conveyor from Gins to Lint Cleaner, from Lint Cleaner to Pala House and from Pala House to Bale Press Hall (Conveyor from Pala House to Bale Press hall is not required if both are under the same roof)	Yes	No
7	Bale Press	Two stage manual tramping press	Yes	No
<b>Essential Parameters</b>				
8	Humidifier / Moisturizer	Humidifier / Moisturizer system (Benson fan, nozzle, steam system etc.) for kapas or lint	Yes	No
9	Fire Fighting System <b>(Small Unit)</b>	6 hydrants + 65 KL closed / 75 KL open water storage without water well / tube well or 25 KL closed / open water storage with water well / tube well + electric pump & standby diesel pump* [*Standby diesel pump not required in case of <b>overhead tank</b> water storage facility]	Yes	No
	Fire Fighting System <b>(Large Unit)</b>	10 hydrants + 125 KL closed / 150 KL open water storage without water well / tube well or 50 KL closed / open water storage with water well / tube well + electric pump & standby diesel pump* [*Standby diesel pump not required in case of <b>overhead tank</b> water storage facility]	Yes	No
10	Electrical Wiring	The Electrical wiring to be underground or protected.	Yes	No
11	Weigh Bridge	Facility (20 Ton) to be available within the factory premises or within 1 Km	Yes	No

## Annexure – II

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Application for Registration</b>	

Sr. No.	Parameter	Criteria	Meeting the criteria (✓ Appropriate box)	
<b>Essential Parameters</b>				
12	Kapas Platform <b>(Small Unit)</b>	Brick / CC Platform of area 5000 sq. ft.	Yes	No
	Kapas Platform <b>(Large Unit)</b>	Brick / CC Platform of area 10000 sq. ft.	Yes	No
13	Covered Space for Lint [Pala Hall] <b>(Small Unit)</b>	Brick floor & wall of 2000 sq. ft. (not required for on-line pressing)	Yes	No
	Covered Space for Lint [Pala Hall] <b>(Large Unit)</b>	Brick floor & wall of 4000 sq. ft. (not required for on-line pressing)	Yes	No
14	Seed Platform <b>(Small Unit)</b>	Brick / CC platform of 1000 sq. ft.	Yes	No
	Seed Platform <b>(Large Unit)</b>	Brick / CC platform of 2000 sq. ft.	Yes	No
15	Bale Platform	Brick / CC platform of 600 sq. ft.	Yes	No
16	Road	BT / CC road of minimum 10 ft. width, for a minimum distance of 50 meters from kapas platform (or) from kapas platform upto the gate where the distance from kapas platform to gate is less than 50 metres.	Yes	No
17	Boundary Wall / Fence	Wire fence / Boundary wall all around	Yes	No

I / We hereby declare that the information furnished in Part I, II & III of this application is correct and true to the best of my / our knowledge and belief. I/We have gone through the provisions of the 'Scheme for Assessment and Rating of Ginning & Pressing Factories' and accept the terms and criteria of the Scheme for assessment & rating. I/We also undertake to abide by the terms and conditions put forward by the Textiles Committee, from time to time, in relation to the use of the rating and the rating logo.

Place :

Signature of the applicant with stamp

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Application for Registration</b>	

**For Office Use**

<b>Part - A</b>		
<b>For the use of R.O</b>		
1	Name of the R.O	
2	Date of receipt of application	
3	Date of forwarding of application to Assessment & Rating Cell	
4	Signature of the Officer In charge	

<b>Part - B</b>		
<b>For the use of Assessment &amp; Rating Cell</b>		
1	Date of receipt of application from unit / RO	
2	Whether the unit is eligible for assessment	Yes <input type="checkbox"/> No <input type="checkbox"/>
	If no, reasons and further actions taken	
3	Assessment team	1.
		2.
4	Date of assessment	

<b>Part - C</b>		
<b>For the use of Assessment &amp; Rating Cell</b>		
1	Date of receipt of assessment report from team	
2	Date of forwarding assessment report to Technical Rating & Award Committee	
3	Rating awarded by Technical Rating Award Committee	: : : : : : : : : : : :
4	Ref. & date of communication of rating approved to the unit	
5	Rating accepted by the unit	Yes <input type="checkbox"/> No <input type="checkbox"/>
	If yes, certificate no. & date	
6	Signature of the Assessment & Rating Cell In-charge	

## Annexure – III

Textiles Committee	Assessment & Rating of Ginning & Pressing Units		G & P Rating Scheme			
	Report of Visiting Team					
1	Name of ginning & pressing factory					
2	Registration number					
3	Address					
4	Type of unit	Large unit <input type="checkbox"/>	Small unit <input type="checkbox"/>			
5	Nature of business	Job work <input type="checkbox"/>	Own <input type="checkbox"/> Both <input type="checkbox"/>			
6	Members of the team	1				
		2				
7	Date/s of assessment					
8	Category of unit	New <input type="checkbox"/>	Rated <input type="checkbox"/>			
9	Meeting minimum eligibility criteria	Yes <input type="checkbox"/>	Yes, but not in all gin lines / sheds <input type="checkbox"/> No <input type="checkbox"/>			
10	Meeting criteria for essential parameters	Yes <input type="checkbox"/>	No <input type="checkbox"/>			
11	Whether hybrid factory	Yes <input type="checkbox"/>	No <input type="checkbox"/>			
12	Does LT/HT line passes over factory premises	No <input type="checkbox"/>	Yes, but not within 10 feet of functional area <input type="checkbox"/> Yes, and within 10 feet of functional area <input type="checkbox"/>			
13	Category of assessment	Initial <input type="checkbox"/>	Reassessment <input type="checkbox"/> Assessment for higher Star rating <input type="checkbox"/>			
<table style="width: 100%; border: none;"> <tr> <td style="width: 33%; text-align: center; border: none;">Name &amp; Signature Team Member 1</td> <td style="width: 33%; text-align: center; border: none;">Name &amp; Signature Team Member 2</td> <td style="width: 33%; text-align: center; border: none;">Name &amp; Signature Unit Representative</td> </tr> </table>				Name & Signature Team Member 1	Name & Signature Team Member 2	Name & Signature Unit Representative
Name & Signature Team Member 1	Name & Signature Team Member 2	Name & Signature Unit Representative				



<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Table I - Infrastructural Parameters</b>	

Name of the unit :

Date of Assessment :

Sr. No	Parameter	Weightage (W)	Mark Assigned (M) *					Weighted Mark (W X M)	Maximum Marks	Observations / Remarks
			1	2	3	4	5			
1	Kapas Platform	3							15	
2	Conveyor system for Kapas	3							15	
3	Pre-cleaner	3							15	
4	Gins & gin House (Specify no. of lines / sheds & line wise / shed wise no. of gins in the remark column)	3							15	
5	Lint cleaner	3							15	
6	Conveyor system for lint	3							15	
7	Covered space for lint (Pala hall)	3							15	
8	Bale Press	3							15	
9	Road	2							10	
10	Roofed storage space for Kapas	2							10	
11	Other equipments / lab	2							10	

\* Do not put √ mark. Please write the mark assigned in number in the respective columns

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Table I - Infrastructural Parameters</b>	

Name of the unit :

Date of Assessment :

Sr. No	Parameter	Weightage (W)	Mark Assigned (M) *					Weighted Mark (W X M)	Maximum Marks	Observations / Remarks
			1	2	3	4	5			
12	Bale platform	1							5	
13	Seed conveyor & platform	1							5	
14	Factory lay out	1							5	
15	Adequate lighting	1							5	
16	Safety	1							5	
17	Weigh bridge	1							5	
18	Humidifier / Moisturizer	1							5	
19	Electrical wiring (Under ground or protected)	1							5	
20	Fire fighting system (with / without water well or tube well, Diesel Pump)	1							5	
21	Boundary wall / fence	1							5	
<b>Total Marks for Infrastructural Parameters</b>								<b>200</b>		

\* Do not put √ mark. Please write the mark assigned in number in the respective columns

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Table II - Management Parameters</b>	

Name of the unit :

Date of Assessment :

<b>Table II – Management Parameters</b>								
Sr. No	Parameter	Weightage (W)	Mark Assigned (M) *			Weighted Mark (W X M)	Maximum Marks	Observations / Remarks
			1	2	3			
1	Machine maintenance	6					18	
2	Bale packaging quality	6					18	
3	Gin Settings	6					18	
4	Offloading of kapas	5					15	
5	Engaging labour to remove contaminants	5					15	
6	Covering of kapas heaps	4					12	
7	Training of personnel, quality awareness boards & gum / Velcro board	4					12	
8	Segregation in heaping & processing	4					12	
9	Uniforms, caps / head covering & shoes	3					9	
10	Supervision	3					9	
11	Covering of kapas in incoming vehicle	2					6	
12	House Keeping & Cleanliness	2					6	
13	Contamination	<b>As per Analysis - Contamination</b>					25	
<b>Total Marks for Management Parameters</b>							<b>175</b>	

\* Do not put √ mark. Please write the mark assigned in number in the respective columns

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Analysis – Contamination</b>	

Name of the unit :

Date of assessment :

<b>Contamination</b>					
<b>Contaminant Type</b>	<b>Marks to be deducted per occurrence</b>	<b>Contaminant</b>	<b>Occurrence (Tally Mark)</b>	<b>Total Occurrence</b>	<b>Total marks to be deducted</b>
(High impact)	2.0	White plastic fabric			
		White plastic string			
		White / transparent plastic film			
		Hair			
		Feather			
		Coloured cotton fibres			
		Coir fibre			
		Coloured plastic fibre			
		Others (Specify)			
(Medium impact)	1.0	Oily / rusty / black cotton clumps			
		Tar / grease affected cotton clumps			
		Coloured cotton fabric			
		Coloured cotton yarn			
		Jute fabric			
		Jute fibre & yarn			
		Coir yarn			
		Coloured plastic fabric			
		Coloured plastic string			
		Coloured plastic film			
Others (Specify)					
(Low impact)	0.50	Sticks / twigs			
		Leaves			
		Stamp coloured / yellow cotton clumps			
		Metal pieces			
		Paper			
		Sand / stones			
		Leather bits			
		Wooden pieces			
		Others (Specify)			
<b>Grand Total of marks to be deducted (d)</b>					
<b>Mark Assigned (25 - d)</b> (If 'd' is more than 25 assign zero mark)					

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Additional Requirements – Status report</b>	

Name of the unit :

Date of assessment :

**Additional Requirements of Four Star and Five Star rating – Status Report:**

S. No.	Parameter	Requirement	Observation
I	Pre-cleaner	Location of pre cleaner / hopper feeder	Online / Off line
		Number of beaters	Inclined
			Horizontal
II	Lint cleaner	Number of beaters	
III	Kapas conveyor	Pneumatic conveyor from heap to pre-cleaner	Yes / No
		If no, vehicular kapas conveyance without manual handling	Yes / No
		Pneumatic / mechanical conveyor from pre-cleaner to gin hall	Yes / No
		If no, Pre-cleaner is inside gin hall	Yes / No
IV	Lint conveyor	Pneumatic / mechanical (belt) conveyor from individual gins to lint cleaner	Yes / No
		Bale press	On line / Off line
		If on line, conveyor from lint cleaner to bale press	Pneumatic / Mechanical
		If off line, Pneumatic / mechanical (belt) conveyor from lint cleaner to pala hall	Yes / No
		If yes, conveyor from pala hall to press box	Pneumatic / Mechanical
		If no, is lint cleaner set up over pala corridor	Yes / No
		If yes, Belt from pala corridor to press box is available	Yes / No
V	Bale press	Automatic bale press - auto loading, auto tramping, oil hydraulic	Yes / No
		If yes, whether single or two stage	Single stage / Two stage
VI	Desirable parameters	1 HVI / MVI / LVI	Yes / No
		2 Contamination detector & eliminator	Yes / No
		3 Automatic heap making	Yes / No
		4 Dust collector	Yes / No
		5 Online Moisturizing through nozzle or steaming of lint	Yes / No
		6 Using spark catcher for incoming vehicles	Yes / No
		7 Any system certification obtained e.g. ISO 9000 etc. If yes, specify the certification obtained	Yes / No
		8 Fully online ginning facility from kapas heap to press	Yes / No
		9 Grade wise and variety wise heaping of kapas	Yes / No
		10 Factory has scored 5 marks for fire fighting parameter (Annexure – IV, Sr. No.: 20) If yes, the factory has excellent fire fighting system like fire alarm, portable fire extinguisher, fire extinguishing tower etc.	Yes / No
		11 The Factory has not scored zero mark in any of the infrastructure or management parameters	Yes / No

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Enclosures - Photographs</b>	

Name of the unit :

Date of assessment :

<b>Sr. No.</b>	<b>Item</b>	<b>No. of Photographs</b>
1	Kapas platform	
2	Conveyor system for kapas	
3	Pre cleaner	
4	Gin house	
5	Lint cleaner	
6	Conveyor system for lint	
7	Covered space for lint (Pala hall)	
8	Bale press	
9	Conveyor for seed	
10	Seed platform	
11	Bale platform	
12	Road	
13	Boundary wall / fence	
14	Other equipments / lab	
15	Humidifier / moisturizer	
16	Fire fighting arrangement	
17	Weigh bridge	
18	Electrical wiring	
19	Covering of kapas in incoming vehicle	
20	Off loading of kapas	
21	Engaging of labour to remove contaminants	
22	Bale packaging quality	
23	Uniforms, caps / head covering & shoes	
24	Quality awareness boards, Gum / Velcro board for hair	
25	Safety	
26	LT / HT supply line if it passes over the factory premises	
27		
28		
29		
30		
<b>Total</b>		
Note: <b>Photographs related to infrastructural parameters assume greater importance</b>		

Name &amp; Signature of Team Member 1

Name &amp; Signature of Team Member 2

Textiles Committee		Assessment & Rating of Ginning & Pressing Units					G & P Rating Scheme
		Marking Scheme for Table I – Infrastructural Parameters					
Sr. No.	Mark Parameter	1	2	3	4	5	
1	Kapas Platform (Small Unit)*	Brick platform 4000 sq. ft.	CC platform 4000 sq. ft.	Brick / CC platform 5000 sq. ft.	CC platform 7500 sq. ft., raised / with dwarf wall	CC platform 10000 sq. ft.	
	Kapas Platform (Large Unit)**	Brick platform 8000 sq. ft.	CC platform 8000 sq. ft.	Brick / CC platform 10000 sq. ft.	CC platform 15000 sq. ft., raised/ with dwarf wall	CC platform 20000 sq. ft.	
2	Conveyor System for Kapas	Conveyor from heaps to side platform in gin house with pre cleaner in kapas platform itself	Conveyor from heaps to central platform in gin house with pre cleaner in kapas platform itself	Conveyor from heaps to gins through sensor controlled droppers with pre cleaner in kapas platform itself [or] Conveyor from heaps to pre cleaner / Vehicular kapas conveyance without manual handling from heaps to pre cleaner and conveyor from pre cleaner to central / side platform in gin house	Pneumatic conveyor from heaps to pre cleaner / Vehicular kapas conveyance without manual handling from heaps to pre cleaner and any type of conveyor from pre cleaner to gins through sensor controlled droppers	4 Plus Stone catcher in the pneumatic conveyor	
3	Pre cleaner	Off-line pre cleaner with 3 beaters (inclined) 5 beaters (horizontal)	On-line pre cleaner / hopper feeder with 3 beaters (inclined) 5 beaters (horizontal)	Off-line/On-line pre cleaner / hopper feeder with 4 beaters (inclined) 6 beaters (horizontal)	On-line pre cleaner / hopper feeder with 5 beaters (inclined) 8 beaters (horizontal)	On-line pre cleaner / hopper feeder with 6 beaters (inclined) 10 beaters (horizontal)	
4	Gins and Gin House (Small Unit)	12 N / 11 EL / 9 J / 8 SJ / 1 or 2 SG / 2 RG. Old gins in congested hall	12 N / 11 EL / 9 J / 8 SJ / 1 or 2 SG / 2 RG in moderate size gin hall	12 N / 11 EL / 9 J / 8 SJ / 1 or 2 SG / 2 RG in spacious gin hall	12 N / 11 EL / 9 J / 8 SJ / 1 or 2 SG / 2 RG in spacious and well ventilated gin hall	16 N / 15 EL / 12 J / 11 SJ or more [OR] 3 RG in spacious and well ventilated gin hall	
	Gins and Gin House (Large Unit)	24 N / 22 EL / 18 J / 16 SJ / 3 SG / 4 RG. Old gins in congested hall	24 N / 22 EL / 18 J / 16 SJ / 3 SG / 4 RG in moderate size gin hall	24 N / 22 EL / 18 J / 16 SJ / 3 SG / 4 RG in spacious gin hall	24 N / 22 EL / 18 J / 16 SJ / 3 SG / 4 RG in spacious and well ventilated gin hall	32 N / 29 EL / 24 J / 22 SJ / 4 SG / 5 RG or more in spacious and well ventilated gin hall	
5	Lint Cleaner	Lint cleaner with 1 beater	Lint cleaner with 2 beaters	Lint cleaner with 3 beaters	Lint cleaner with 4 beaters	Lint cleaner with 5 or more beaters	
6	Conveyor System for Lint	Conveyor from gins to lint cleaner, from lint cleaner to pala corridor / pala hall (Where both pala house and bale press hall are under the same roof)	Conveyor from gins to lint cleaner, from lint cleaner to pala corridor and from pala corridor to bale press hall	Conveyor from gins to lint cleaner, from lint cleaner to pala hall and from pala hall to bale press hall	Conveyor from gins to lint cleaner, from lint cleaner to pala corridor / halls and from pala corridor / halls to press box.	Only pneumatic conveyor from gins to lint cleaner, from lint cleaner to pala halls and from pala halls to press box / on-line press	

Textiles Committee		Assessment & Rating of Ginning & Pressing Units					G & P Rating Scheme
		Marking Scheme for Table I – Infrastructural Parameters					
Sr. No.	Mark Parameter	1	2	3	4	5	
7	Covered Space for Lint [Pala Hall] <b>(Small Unit)*</b>	1000 to less than 1500 sq. ft.	1500 to less than 2000 sq. ft.	2000 sq. ft. with bare brick floor and walls	2500 sq. ft. with bare brick floor but plastered walls	3000 sq. ft. with cemented floor and plastered walls <b>or</b> online press without pala hall	
	Covered Space for Lint [Pala Hall] <b>(Large Unit)**</b>	2000 to less than 3000 sq. ft.	3000 to less than 4000 sq. ft.	4000 sq. ft. with bare brick floor and walls	5000 sq. ft. with bare brick floor but plastered walls	6000 sq. ft. with cemented floor and plastered wall <b>or</b> online press without pala hall	
8	Bale Press	Two / single stage manual loading & manual tramping press but in poor condition	Two / single stage manual loading & manual tramping press	Two / single stage, oil hydraulic, manual loading & manual tramping press	Two / single stage auto loading & auto tramping press	Single stage auto-loading & auto tramping press with automatic bale packaging or moisture restoration on lint slide / lint conveyor	
9	Road	BT road 10 ft. wide for less than 50 meters from kapas platform and not upto the gate.	CC road 10 ft. wide for less than 50 meters from kapas platform and not upto the gate.	BT / CC road 10 ft. wide for a minimum distance of 50 meters from kapas platform or from kapas platform upto the gate where the distance from kapas platform to gate is less than 50 metres.	BT / CC road 15 ft. wide for a minimum distance of 50 meters from kapas platform or from kapas platform upto the gate where the distance from kapas platform to gate is less than 50 metres.	CC road 20 ft. wide for a minimum distance of 50 meters from kapas platform or from kapas platform upto the gate where the distance from kapas platform to gate is less than 50 metres [ <b>or</b> ] CC road 10 ft. wide connecting all platforms, buildings & weigh bridge	
10	Roofed Storage Space for Kapas <b>(Small Unit)</b>	Roofed kapas platform of minimum 2500 sq. ft.	Roofed kapas platform of minimum 3700 sq. ft.	Roofed kapas platform of minimum 5000 sq. ft.	Roofed kapas platform of minimum 7500 sq. ft.	Roofed kapas platform of minimum 10000 sq. ft.	
	Roofed Storage Space for Kapas <b>(Large Unit)</b>	Roofed kapas platform of minimum 5000 sq. ft.	Roofed kapas platform of minimum 7500 sq. ft.	Roofed kapas platform of minimum 10000 sq. ft.	Roofed kapas platform of minimum 15000 sq. ft.	Roofed kapas platform of minimum 20000 sq. ft.	
11	Other Equipment / Laboratory	Contamination detector & eliminator: 2 marks Moisture Meter: 1 mark	HVI / MVI /LVI: 1 mark Nep Counting facility: 1 mark	Workshop: 1 mark Micronaire apparatus: 1 mark	Lab. gin: 1 mark <b>Maximum: 5 marks</b>	Grooving machine: 1 mark	



Textiles Committee	Assessment & Rating of Ginning & Pressing Units					G & P Rating Scheme
	Marking Scheme for Table I – Infrastructural Parameters					
Sr. No.	Mark Parameter	1	2	3	4	5
12	Bale Platform (Small Unit & Large Unit**)	Brick platform 500 sq. ft.	CC platform 500 sq. ft.	Brick / CC platform 600 sq. ft.	CC platform 1000 sq. ft.	Roofed CC platform / Godown 2000 sq. ft.
13	Seed Conveyor & Platform (Small Unit)	Automatic seed conveyor from gin house to unraised kachcha seed platform	Automatic seed conveyor from gin house to unraised brick / CC seed platform of minimum 1000 sq. ft.	Automatic seed conveyor from gin house to raised or dwarf walled brick / CC seed platform of minimum 1000 sq. ft.	Automatic seed conveyor from gin house to roofed brick / CC seed platform of minimum 1000 sq. ft.	Automatic seed conveyor from gin house to seed godown of minimum 1000 sq. ft.
	Seed Conveyor & Platform (Large Unit)	Automatic seed conveyor from gin house to unraised kachcha seed platform	Automatic seed conveyor from gin house to unraised brick / CC seed platform of minimum 2000 sq. ft.	Automatic seed conveyor from gin house to raised or dwarf walled brick / CC seed platform of minimum 2000 sq. ft.	Automatic seed conveyor from gin house to roofed brick / CC seed platform of minimum 2000 sq. ft.	Automatic seed conveyor from gin house to seed godown of minimum 2000 sq. ft.
Note: Apart from the criteria for giving marks for seed conveyor and seed platform specified above, if the factory is provided with direct collection of seed into transport containers, one additional mark shall be given subject to a maximum of 5 marks admissible for the entire item.						
14	Factory Layout	Kapas platform: 1 mark	Gin house: 1 mark	Pala house: 1 mark	Press house: 1 mark	Bale godown / Roofed bale storage: 1 mark
15	Adequate Lighting	Kapas platform: 1 mark	Gin house: 1 mark	Pala house: 1 mark	Press house: 1 mark	Bale godown / Roofed bale storage: 1 mark
16	Safety	Motor guard: 1 mark	Machine guard: 1 mark	Ventilation: 1 mark	Masks: 1 mark	First aid kit: 1 mark
17	Weigh Bridge	20 tons weigh bridge available within 1km	20 tons weigh bridge within factory premises	30 tons mechanical weigh bridge within factory premises	30 tons electronic weigh bridge within factory premises	30 tons electronic weigh bridge with display & print out facility within factory premises
18	Humidifier / Moisturizer	Benson fan for kapas only or for lint only	Nozzle system for kapas only or for lint only	Steam system for Lint only	Benson fan or nozzles for both kapas and lint	Benson fan or nozzles for kapas and steam system for lint

Textiles Committee		Assessment & Rating of Ginning & Pressing Units					G & P Rating Scheme
		Marking Scheme for Table I – Infrastructural Parameters					
Sr. No.	Mark Parameter	1	2	3	4	5	
19	Electrical Wiring (underground or protected)	In-coming power cable: 2 marks		Gin house: 1 mark	Press hall: 1 mark	Other machinery: 1 mark	
20	Fire Fighting System (Small Unit) Not Having Water well / Tube well	5 hydrants + OHT / Sump Closed 50 KL or OHT / Sump Open 60 KL + standby diesel pump besides electric pump	5 hydrants + OHT / Sump Closed 55 KL or OHT / Sump Open 65 KL + standby diesel pump besides electric pump	6 hydrants + OHT / Sump Closed 65 KL or OHT / Sump Open 75 KL + standby diesel pump besides electric pump	8 hydrants + OHT / Sump Closed 65 KL or OHT / Sump Open 75 KL + standby diesel pump besides electric pump	10 hydrants or above + OHT / Sump Closed 65 KL or OHT / Sump Open 75 KL + standby diesel pump besides electric pump	
	Note: Standby diesel pump not required in case of <b>overhead tank</b> water storage facility						
	Fire Fighting System (Small Unit) Having Water well / Tube well	5 hydrants + OHT / Sump Closed or Open 18 KL + standby diesel pump besides electric pump	5 hydrants + OHT / Sump Closed or Open 20 KL + standby diesel pump besides electric pump	6 hydrants + OHT / Sump Closed or Open 25 KL + standby diesel pump besides electric pump	8 hydrants + OHT / Sump Closed or Open 25 KL + standby diesel pump besides electric pump	10 hydrants or above + OHT / Sump Closed or Open 25 KL + standby diesel pump besides electric pump	
	Note: Standby diesel pump not required in case of <b>overhead tank</b> water storage facility						
20	Fire Fighting System (Large Unit) Not Having Water well / Tube well	8 hydrants + OHT / Sump Closed 75 KL or OHT / Sump Open 100 KL + standby diesel pump besides electric pump	8 hydrants + OHT / Sump Closed 100 KL or OHT / Sump Open 125 KL + standby diesel pump besides electric pump	10 hydrants + OHT / Sump Closed 125 KL or OHT / Sump Open 150 KL + standby diesel pump besides electric pump	15 hydrants + OHT / Sump Closed 125 KL or OHT / Sump Open 150 KL + standby diesel pump besides electric pump	Above 15 hydrants + OHT / Sump Closed 125 KL or OHT / Sump Open 150 KL + standby diesel pump besides electric pump	
	Note: Standby diesel pump not required in case of <b>overhead tank</b> water storage facility						
	Fire Fighting System (Large Unit) Having Water well / Tube well	8 hydrants + OHT / Sump Closed or Open 30 KL + standby diesel pump besides electric pump	8 hydrants + OHT / Sump Closed or Open 40 KL + standby diesel pump besides electric pump	10 hydrants + OHT / Sump Closed or Open 50 KL + standby diesel pump besides electric pump	15 hydrants + OHT / Sump Closed or Open 50 KL + standby diesel pump besides electric pump	Above 15 hydrants + OHT / Sump Closed or Open 50 KL + standby diesel pump besides electric pump	
	Note: Standby diesel pump not required in case of <b>overhead tank</b> water storage facility						
21	Boundary Wall / fence	Partially walled / fenced	Wire fenced all around	Partly walled & partly fenced all around	Boundary wall all around	Boundary wall all around of height 6 feet or above	
<b>Note: * Requirements based on 12 Normal D.R gins unit; pro rata alterations for higher ginning capacities</b> <b>** Requirements based on 24 Normal D.R. gins unit; pro rata alterations for higher ginning capacities</b>							

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Marking Scheme for Table II – Management Parameters</b>	

Sr. No.	Mark Parameter	Mark		
		1	2	3
1	Machine maintenance	Satisfactory	Good	Very good
2	Bale packaging quality	Fully covered: 1mark	Bale marking label: 1 mark	New hoops / polymer belts: 1 mark
3	Gin Settings	Proper grooving: 1mark	Overlap setting: 1mark	Appropriate seed grid: 1 mark
4	Off-loading of kapas	On cloth / tarpaulin	On brick floor	On cemented floor
5	Engaging labour to remove contaminants	Up to 5 labourers	6 - 10 labourers	Above 10 labourers
6	Covering of kapas heaps	One heap covered	Two heaps covered	Having roofed storage facility and / or covering all the heaps.
7	Training of personnel, quality awareness boards & Gum / Velcro boards	Trained fitters: 1 mark	Quality awareness boards: 1 mark	Gum / Velcro board for hair: 1 mark
8	Segregation in heaping & processing (Benefit of doubt for job work units)	Only grade-wise	Only variety-wise	Both variety-wise and grade-wise
9	Uniforms, caps / head covering & shoes	Uniform: 1 mark	Cap / Head covering: 1mark	Shoes: 1 mark
10	Supervision	Fitter in Gin house: 1 mark	Fitter in Press house: 1 mark	Seed cotton off-loading & storage: 1 mark
11	Covering of kapas in incoming vehicle	Few vehicles with cover	Many vehicles with cover	All vehicles with cover
12	Housekeeping & Cleanliness	Satisfactory	Good	Very good

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Marking Scheme for Table II – Management Parameters</b>	

Sr. No.	Parameter	Marking Scheme
13	Contamination	<p>Marks to be deducted for high impact contaminants (a) = Total number of occurrence of high impact contaminants X 2</p> <p>Marks to be deducted for medium impact contaminants (b) = Total number of occurrence of medium impact contaminants X 1</p> <p>Marks to be deducted for low impact contaminants (c) = Total number of occurrence of low impact contaminants X 0.5</p> <p>Total marks to be deducted (d) = <b>a + b + c</b></p> <p>Marks to be assigned for contamination = 25 - <b>d</b></p> <p><b>Note:</b> 1. If total marks to be deducted (d) is more than 25 assign zero mark for contamination</p> <p>2. Refer Annexure III – 'Report of visiting team' for list of high, medium and low impact contaminants</p>

**Remarks:**

<u>Type of Gin</u>	<u>Roller Length (Inches)</u>
Normal (N)	: About 42 – 43
Extra Long (EL)	: About 47 – 48
Jumbo (J)	: About 53 – 54
Super Jumbo (SJ)	: About 58 – 60

<b>SG</b> – Saw gin (90 Saws)
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<b>RG</b> – Rotobar gin
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## Annexure - V

<b>Textiles Committee</b>	<b>Assessment &amp; Rating Cell</b>	<b>G &amp; P Rating Scheme</b>
	----- <b>Recommendations</b>	

Name of the unit :

Registration No. :

<b>I. Compilation of Mark Scored</b>					
Sr. No.	Parameter	Mark	% Marks		
1	Infrastructure (Table I)	/ 200			
2	Management (Table II)	/ 175			
<b>II. Review of Minimum Eligibility Criteria</b>					
Is criteria fulfilled in all 7 parameters (Yes / No)					
If yes, is criteria fulfilled for all 7 parameters in all gin lines / sheds (Yes / No / NA)					
If criteria not fulfilled in all 7 parameters, number of parameters in which criteria fulfilled					
<b>III. Review of Essential Parameters</b>					
No. of essential parameters in which criteria fulfilled					
<b>IV. Review of Additional Requirements</b>					
[To be filled if the unit has scored minimum 80% in infrastructural & management parameters]					
Sr. No.	Parameter	Fulfilment of Additional Requirements (Please ✓ in the appropriate column)			
		Not Fulfilled	Four Star	Five Star	
1.	Pre cleaner				
2.	Lint cleaner				
3.	Kapas conveyor				
4.	Lint conveyor				
5.	Bale press				
6.	Desirable parameters fulfilled (In Nos.)				
The unit fulfils additional requirements for (Please ✓ in appropriate box)					
Not fulfilled <input type="checkbox"/>		Four star <input type="checkbox"/>		Five Star <input type="checkbox"/>	

## Annexure - V

<b>Textiles Committee</b>	<b>Assessment &amp; Rating Cell ----- Recommendations</b>	<b>G &amp; P Rating Scheme</b>
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<b>V. Observations &amp; Remarks</b>	

<b>VI. Summary of Compilation</b> (Please ✓ in the appropriate box)							
1	Mark for Infrastructure & Management	Equal to or more than					Less than 50%
		90%	80%	70%	60 %	50 %	
2	No. of parameters Minimum Eligibility Criteria met	All 7	All 7 but not in all lines / sheds				
		6	Less than 6				
3	No. of Essential Parameters met	All 10	9	8	Less than 8		
4	Additional Requirement fulfilled	5 Star	4 star	Not fulfilled		NA	
5	Does HT/ LT passes over functional area	No	Yes, but not within 10 feet of functional area				
			Yes, and within 10 feet of functional area				
6	Whether hybrid factory	No	Yes				

## Annexure - V

<b>Textiles Committee</b>	<b>Assessment &amp; Rating Cell</b> ----- <b>Recommendations</b>	<b>G &amp; P Rating Scheme</b>
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<b>VII. Recommendation</b> (Please ✓ in the appropriate box)			
1	<ul style="list-style-type: none"> <li>➤ 90% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> <li>➤ Meets criteria in all essential parameters</li> <li>➤ Fulfills additional requirement for five star</li> </ul>	TC – Five Star	
2	<ul style="list-style-type: none"> <li>➤ 90% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> <li>➤ Meets criteria in 8 or 9 essential parameters</li> <li>➤ Fulfills additional requirement for five star</li> </ul>	TC – Four Star	
3	<ul style="list-style-type: none"> <li>➤ 80% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> <li>➤ Meets criteria in all essential parameters</li> <li>➤ Fulfills additional requirement for four star or above</li> </ul>	TC – Four Star	
4	<ul style="list-style-type: none"> <li>➤ 80% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> <li>➤ Meets criteria in 8 or 9 essential parameters</li> <li>➤ Fulfills additional requirement for four star or above</li> </ul>	TC – Three Star	
5	<ul style="list-style-type: none"> <li>➤ 70% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> <li>➤ Meets criteria in all essential parameters</li> </ul>	TC – Three Star	
6	<ul style="list-style-type: none"> <li>➤ 70% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> <li>➤ Does not meet criteria in all essential parameters</li> </ul>	TC – Two Star	
7	<ul style="list-style-type: none"> <li>➤ 60% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> </ul>	TC – Two Star	
8	<ul style="list-style-type: none"> <li>➤ 50% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> </ul>	TC – Single Star	
9	<ul style="list-style-type: none"> <li>➤ 50% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in all minimum eligibility parameters but not in all gin lines / sheds</li> </ul>	TC – Single Star	
10	<ul style="list-style-type: none"> <li>➤ Less than 50% in infrastructure and/or management</li> <li>➤ Meets criteria in all minimum eligibility parameters</li> <li>➤ Meets criteria in all essential parameters</li> </ul>	TC – Single Star	
11	<ul style="list-style-type: none"> <li>➤ 50% or above in infrastructure &amp; management</li> <li>➤ Meets criteria in 6 minimum eligibility parameters</li> </ul>	TC – Single Star <b>(For Limited Period)</b>	
12		Provisional Rated status	<input type="checkbox"/>
13		Advisory letter regarding HT / LT line to be sent	<input type="checkbox"/>
Date	Signature	Signature	Authorized Signatory Assessment & Rating Cell

**Annexure – VI**

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Surveillance Visit Report</b>	

1	Name of ginning & pressing factory	
2	Registration number	
3	Address (with Contact person name and contact number)	
4	Date of Surveillance visit	
5	Name & designation of the official	
6	Date of initial assessment	
7	Star Rating awarded to the factory	Single Star <input type="checkbox"/> Two Star <input type="checkbox"/> Three Star <input type="checkbox"/> Four Star <input type="checkbox"/> Five Star <input type="checkbox"/>

**Verification of facilities with respect to the initial assessment**

<b>S. No.</b>	<b>Parameter</b>	<b>Criteria</b>	<b>Findings during Initial Assessment/ Previous Renewal Visit</b>	<b>Present Status (Please put ✓ or X)</b>
1	Kapas Platform	Brick / CC / Stone		
		Raised (Yes / No)		
		With dwarf wall (Yes / No)		



Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Surveillance Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment/ Previous Renewal Visit						Present Status (Please put ✓ or X)
2	Conveyor system for Kapas	Heap to pre-cleaner / hopper feeder with beaters (Pneumatic/mechanical / vehicular kapas conveyance / No conveyor-pre cleaner in kapas platform itself)							
		Pre-cleaner to gin hall (Pre-cleaner inside gin hall / pneumatic / mechanical)							
		Kapas conveyor system to gin lines (Pneumatic / mechanical)							
		To each individual gin (Sensor controlled dropper / Central platform / Side platform)							
		Stone catcher (Yes / No / NA)							
3	Pre-cleaner	Type (Pre cleaner / hopper feeder with beaters)							
		No. of machines & No. of beaters	Off line		On line				
			Inclined	Horizontal	Inclined	Horizontal			
4	Gins & gin House	No. of gin lines / sheds							
		Type & no. of gins	Saw	DR-N	DR-EL	DR-J	DR-SJ	Rotobar	
5	Lint cleaner	No. of machines & No. of beaters							

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Surveillance Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment/ Previous Renewal Visit	Present Status (Please put ✓ or X)
6	Conveyor system for lint	Gins to lint cleaner (Pneumatic/Mechanical)		
		In case of online press: Lint cleaner to bale press (Pneumatic / mechanical)		
		In case of off line press: Lint cleaner to pala hall / pala corridor (Pneumatic / Mechanical / No conveyor-lint cleaner set up over pala corridor)		
		Conveyor from pala hall / corridor is upto (Upto press hall / Upto press box / No conveyor-pala house & press hall under same roof)		
		Conveyor from pala hall / pala corridor to press hall / press box (Pneumatic / mechanical / NA)		
7	Covered space for lint (Pala hall)	Online press (Yes / No)		
		Floor (Brick / Cemented / NA)		
		Wall (Brick / Plastered / NA)		
8	Bale Press	Single stage / Two stage		
		Loading & Tramping (Manual / Automatic)		
		Hydraulic (Oil / others)		
		Automatic bale packaging (Yes / No)		
		Moisture restoration at lint slide / lint conveyor (Yes / No)		

## Annexure – VI

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Surveillance Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment	Present Status (Please put ✓ or X)
9	Road	Type (BT / CC / Kachcha)		
		Coverage of road (From kapas platform but not upto the gate / From kapas platform upto gate / NA)		
10	Roofed storage space for Kapas	Roofed storage space for kapas available (Yes / No)		
11	Other equipments / lab	Contamination detector & eliminator (Yes / No)		
		Cotton testing equipment (HVI / MVI / LVI / Nil)		
		Workshop (Yes / No)		
		Lab gin (Yes / No)		
		Grooving machine (Yes / No)		
		Moisture meter (Yes / No)		
		Nep counting facility (Yes / No)		
		Micronaire apparatus (Yes / No)		
12	Bale platform	Type (Brick / CC / Roofed CC / Godown)		
13	Seed conveyor	Automatic seed conveyor (Yes / No)		

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Surveillance Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment/ Previous Renewal Visit	Present Status (Please put ✓ or X)
14	Seed platform	Type (Kachcha / Brick / CC / Godown)		
		Raised (Yes / No / NA)		
		With dwarf wall (Yes / No / NA)		
		Roofed (Yes / No / NA)		
		Direct collection into transport containers: (Yes / No)		
15	Weigh bridge	Location (Within factory / Within 1 Km / More than 1 Km)		
		Capacity		
		Type (Mechanical / Electronic)		
		Display & printout facility (Yes / No)		
16	Humidifier / Moisturizer	For Kapas (Benson fan / Nozzle / Steam)		
		For lint (Benson fan / Nozzle / Steam)		

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Surveillance Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment/ Previous Renewal Visit	Present Status (Please put $\checkmark$ or X)
17	Fire fighting system	Hydrants (Yes / No)		
		Electric pump (Yes / No)		
		Diesel pump (Yes / No)		
		Type of water storage facility (Sump/OHT /No water storage facility)		
		Sump / OHT type (Open/Closed/NA)		
		Well/Tube well (Yes / No)		
18	Boundary wall / fence	Partially walled or partially fenced / Wire fence all around / Partly fenced & partly walled / Wall all around/ Wall all around 6' or above		
19	Desirable parameters	Automatic heap making (Yes / No)		
		Dust collector (Yes / No)		
		Spark catcher for incoming vehicles (Yes / No)		
		Online moisturizing of lint (Yes/No)		
		Online moisturizing method (Nozzle/Steam/NA)		
		System certification (Yes / No)		
		Fully online ginning facility (Yes / No)		
		Grade wise & variety wise heaping (Yes / No)		
		Any other desirable parameter mentioned in Annexure-I		

**Annexure – VI**

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Surveillance Visit Report</b>	

Remarks	
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Name & Signature of Unit Representative

Name & Signature of the official conducting surveillance visit

ARC Observation	Name & Signature of ARC Members	Name & Signature of ARC Members
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<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Renewal Visit Report</b>	

1	Name of ginning & pressing factory					
2	Registration number					
3	Address (with Contact person name and contact number)					
6	Date of Renewal Visit					
7	Name & designation of the official(s)	1.	2.			
8	Date of initial assessment					
9	Date of previous Renewal Visit					
10	Star Rating awarded to the factory	Single Star <input type="checkbox"/>	Two Star <input type="checkbox"/>	Three Star <input type="checkbox"/>	Four Star <input type="checkbox"/>	Five Star <input type="checkbox"/>

**Verification of facilities with respect to the initial assessment / previous renewal assessment**

S. No.	Parameter	Criteria	Findings during Initial Assessment / Previous Renewal Visit	Present Status (Please put $\checkmark$ or X)
1	Kapas Platform	Brick / CC / Stone		
		Raised (Yes / No)		
		With dwarf wall (Yes / No)		

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Renewal Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment / Previous Renewal Visit						Present Status (Please put $\checkmark$ or X)
2	Conveyor system for Kapas	Heap to pre-cleaner / hopper feeder with beaters (Pneumatic/mechanical / vehicular kapas conveyance / No conveyor-pre cleaner in kapas platform itself)							
		Pre-cleaner to gin hall (Pre-cleaner inside gin hall / pneumatic / mechanical)							
		Kapas conveyor system to gin lines (Pneumatic / mechanical)							
		To each individual gin (Sensor controlled dropper / Central platform / Side platform)							
		Stone catcher (Yes / No / NA)							
3	Pre-cleaner	Type (Pre cleaner / hopper feeder with beaters)							
		No. of machines & No. of beaters	Off line		On line				
			Inclined	Horizontal	Inclined	Horizontal			
4	Gins & gin House	No. of gin lines / sheds							
		Type & no. of gins	Saw	DR-N	DR-EL	DR-J	DR-SJ	Rotobar	
5	Lint cleaner	No. of machines & No. of beaters							



Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Renewal Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment / Previous Renewal Visit	Present Status (Please put ✓ or X)
6	Conveyor system for lint	Gins to lint cleaner (Pneumatic/Mechanical)		
		In case of online press: Lint cleaner to bale press (Pneumatic / mechanical)		
		In case of off line press: Lint cleaner to pala hall / pala corridor (Pneumatic / Mechanical / No conveyor-lint cleaner set up over pala corridor)		
		Conveyor from pala hall / corridor is upto (Upto press hall / Upto press box / No conveyor-pala house & press hall under same roof)		
		Conveyor from pala hall / pala corridor to press hall / press box (Pneumatic / mechanical / NA)		
7	Covered space for lint (Pala hall)	Online press (Yes / No)		
		Floor (Brick / Cemented / NA)		
		Wall (Brick / Plastered / NA)		
8	Bale Press	Single stage / Two stage		
		Loading & Tramping (Manual / Automatic)		
		Hydraulic (Oil / others)		
		Automatic bale packaging (Yes / No)		
		Moisture restoration at lint slide / lint conveyor (Yes / No)		

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Renewal Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment / Previous Renewal Visit	Present Status (Please put ✓ or X)
9	Road	Type (BT / CC / Kachcha)		
		Coverage of road (From kapas platform but not upto the gate / From kapas platform upto gate / NA)		
10	Roofed storage space for Kapas	Roofed storage space for kapas available (Yes / No)		
11	Other equipments / lab	Contamination detector & eliminator (Yes / No)		
		Cotton testing equipment (HVI / MVI / LVI / Nil)		
		Workshop (Yes / No)		
		Lab gin (Yes / No)		
		Grooving machine (Yes / No)		
		Moisture meter (Yes / No)		
		Nep counting facility (Yes / No)		
		Micronaire apparatus (Yes / No)		
12	Bale platform	Type (Brick / CC / Roofed CC / Godown)		
13	Seed conveyor	Automatic seed conveyor (Yes / No)		

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Renewal Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment / Previous Renewal Visit	Present Status (Please put ✓ or X)
14	Seed platform	Type (Kachcha / Brick / CC / Godown)		
		Raised (Yes / No / NA)		
		With dwarf wall (Yes / No / NA)		
		Roofed (Yes / No / NA)		
		Direct collection into transport containers: (Yes / No)		
15	Weigh bridge	Location (Within factory / Within 1 Km / More than 1 Km)		
		Capacity		
		Type (Mechanical / Electronic)		
		Display & printout facility (Yes / No)		
16	Humidifier / Moisturizer	For Kapas (Benson fan / Nozzle / Steam)		
		For lint (Benson fan / Nozzle / Steam)		

Textiles Committee	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Renewal Visit Report</b>	

S. No.	Parameter	Criteria	Findings during Initial Assessment / Previous Renewal Visit	Present Status (Please put ✓ or X)
17	Fire fighting system	Hydrants (Yes / No)		
		Electric pump (Yes / No)		
		Diesel pump (Yes / No)		
		Generator (Yes / No)		
		Type of water storage facility (Sump/OHT /No water storage facility)		
		Sump / OHT type (Open/Closed/NA)		
		Well/Tube well (Yes / No)		
18	Boundary wall / fence	Partially walled or partially fenced / Wire fence all around / Partly fenced & partly walled / Wall all around/ Wall all around 6' or above		
19	Desirable parameters	Automatic heap making (Yes / No)		
		Dust collector (Yes / No)		
		Spark catcher for incoming vehicles (Yes / No)		
		Online moisturizing of lint (Yes/No)		
		Online moisturizing method (Nozzle/Steam/NA)		
		System certification (Yes / No)		
		Fully online ginning facility (Yes / No)		
		Grade wise & variety wise heaping (Yes / No)		
		Any other desirable parameter mentioned in Annexure-I		

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Renewal Visit Report</b>	

**Additions or Improvements in infrastructure & facilities reported by the factory, if any**

**Remarks**

Name & Signature of Unit Representative

Name & Signature of the officials conducting Renewal visit

Observations & Recommendations of ARC	
Signature of ARC Members	

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities	

**Conversion of One Type of Ginning Machine to Another  
For Assigning Mark for Infrastructural Parameters**

When a factory has more than one type of ginning machines, the number of ginning machines shall be converted to any single type for assigning mark for infrastructural parameters using appropriate formula as follows:

S. No.	Conversion of gin		Formula	
	From	To		
1	Normal	Extra long	No. of Normal gins	X 0.917
		Jumbo	No. of Normal gins	X 0.750
		Super Jumbo	No. of Normal gins	X 0.667
2	Extra long	Normal	No. of Extra long gins	X 1.091
		Jumbo	No. of Extra long gins	X 0.818
		Super Jumbo	No. of Extra long gins	X 0.727
3	Jumbo	Normal	No. of Jumbo gins	X 1.333
		Extra long	No. of Jumbo gins	X 1.222
		Super Jumbo	No. of Jumbo gins	X 0.889
4	Super Jumbo	Normal	No. of Super Jumbo gins	X 1.500
		Extra long	No. of Super Jumbo gins	X 1.375
		Jumbo	No. of Super Jumbo gins	X 1.125
5	Rotobar	Normal	No. of Rotobar gins	X 6.232
		Extra long	No. of Rotobar gins	X 5.713
		Jumbo	No. of Rotobar gins	X 4.675
		Super Jumbo	No. of Rotobar gins	X 4.156

**Example:**

A ginning factory has 28 Normal Gins and 12 Jumbo Gins. It has a CC Kapas platform of 15,000 Sq. ft.

Conversion of gins:

Number of Normal Gins installed = 28  
 Number of Jumbo Gins installed = 12  
 12 Jumbo Gins = 12 X 1.333 Normal Gins  
 = 16 Normal Gins  
 Number of Gins converted to Normal Gins = 28 + 16 = 44

Assigning of marks:

For 44 Normal Gins, factory should have 14,667 sq. ft. of CC kapas platform to score 2 marks or the factory should have 18,333 sq. ft. of brick / CC kapas platform to score 3 marks.

As the factory has 15,000 sq. ft of CC kapas platform, mark to be given for kapas platform = 2

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Normal Double Roller Gins**

No. of Normal Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
12	4000	5000	7500	10000	1000	1500	2000	2500	3000	500	600	1000	2000
13	4333	5417	8125	10833	1083	1625	2167	2708	3250	500	600	1000	2000
14	4667	5833	8750	11667	1167	1750	2333	2917	3500	500	600	1000	2000
15	5000	6250	9375	12500	1250	1875	2500	3125	3750	500	600	1000	2000
16	5333	6667	10000	13333	1333	2000	2667	3333	4000	500	600	1000	2000
17	5667	7083	10625	14167	1417	2125	2833	3542	4250	500	600	1000	2000
18	6000	7500	11250	15000	1500	2250	3000	3750	4500	500	600	1000	2000
19	6333	7917	11875	15833	1583	2375	3167	3958	4750	500	600	1000	2000
20	6667	8333	12500	16667	1667	2500	3333	4167	5000	500	600	1000	2000
21	7000	8750	13125	17500	1750	2625	3500	4375	5250	500	600	1000	2000
22	7333	9167	13750	18333	1833	2750	3667	4583	5500	500	600	1000	2000
23	7667	9583	14375	19167	1917	2875	3833	4792	5750	500	600	1000	2000
24	8000	10000	15000	20000	2000	3000	4000	5000	6000	500	600	1000	2000
25	8333	10417	15625	20833	2083	3125	4167	5208	6250	521	625	1042	2083
26	8667	10833	16250	21667	2167	3250	4333	5417	6500	542	650	1083	2167
27	9000	11250	16875	22500	2250	3375	4500	5625	6750	563	675	1125	2250
28	9333	11667	17500	23333	2333	3500	4667	5833	7000	583	700	1167	2333
29	9667	12083	18125	24167	2417	3625	4833	6042	7250	604	725	1208	2417
30	10000	12500	18750	25000	2500	3750	5000	6250	7500	625	750	1250	2500
31	10333	12917	19375	25833	2583	3875	5167	6458	7750	646	775	1292	2583
32	10667	13333	20000	26667	2667	4000	5333	6667	8000	667	800	1333	2667
33	11000	13750	20625	27500	2750	4125	5500	6875	8250	688	825	1375	2750
34	11333	14167	21250	28333	2833	4250	5667	7083	8500	708	850	1417	2833
35	11667	14583	21875	29167	2917	4375	5833	7292	8750	729	875	1458	2917

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Normal Double Roller Gins**

No. of Normal Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
36	12000	15000	22500	30000	3000	4500	6000	7500	9000	750	900	1500	3000
37	12333	15417	23125	30833	3083	4625	6167	7708	9250	771	925	1542	3083
38	12667	15833	23750	31667	3167	4750	6333	7917	9500	792	950	1583	3167
39	13000	16250	24375	32500	3250	4875	6500	8125	9750	813	975	1625	3250
40	13333	16667	25000	33333	3333	5000	6667	8333	10000	833	1000	1667	3333
41	13667	17083	25625	34167	3417	5125	6833	8542	10250	854	1025	1708	3417
42	14000	17500	26250	35000	3500	5250	7000	8750	10500	875	1050	1750	3500
43	14333	17917	26875	35833	3583	5375	7167	8958	10750	896	1075	1792	3583
44	14667	18333	27500	36667	3667	5500	7333	9167	11000	917	1100	1833	3667
45	15000	18750	28125	37500	3750	5625	7500	9375	11250	938	1125	1875	3750
46	15333	19167	28750	38333	3833	5750	7667	9583	11500	958	1150	1917	3833
47	15667	19583	29375	39167	3917	5875	7833	9792	11750	979	1175	1958	3917
48	16000	20000	30000	40000	4000	6000	8000	10000	12000	1000	1200	2000	4000
49	16333	20417	30625	40833	4083	6125	8167	10208	12250	1021	1225	2042	4083
50	16667	20833	31250	41667	4167	6250	8333	10417	12500	1042	1250	2083	4167
51	17000	21250	31875	42500	4250	6375	8500	10625	12750	1063	1275	2125	4250
52	17333	21667	32500	43333	4333	6500	8667	10833	13000	1083	1300	2167	4333
53	17667	22083	33125	44167	4417	6625	8833	11042	13250	1104	1325	2208	4417
54	18000	22500	33750	45000	4500	6750	9000	11250	13500	1125	1350	2250	4500
55	18333	22917	34375	45833	4583	6875	9167	11458	13750	1146	1375	2292	4583
56	18667	23333	35000	46667	4667	7000	9333	11667	14000	1167	1400	2333	4667
57	19000	23750	35625	47500	4750	7125	9500	11875	14250	1188	1425	2375	4750
58	19333	24167	36250	48333	4833	7250	9667	12083	14500	1208	1450	2417	4833
59	19667	24583	36875	49167	4917	7375	9833	12292	14750	1229	1475	2458	4917
60	20000	25000	37500	50000	5000	7500	10000	12500	15000	1250	1500	2500	5000



<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Extra Long Gins**

No. of Extra Long Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
11	4000	5000	7500	10000	1000	1500	2000	2500	3000	500	600	1000	2000
12	4364	5455	8182	10909	1091	1636	2182	2727	3273	500	600	1000	2000
13	4727	5909	8864	11818	1182	1773	2364	2955	3545	500	600	1000	2000
14	5091	6364	9545	12727	1273	1909	2545	3182	3818	500	600	1000	2000
15	5455	6818	10227	13636	1364	2045	2727	3409	4091	500	600	1000	2000
16	5818	7273	10909	14545	1455	2182	2909	3636	4364	500	600	1000	2000
17	6182	7727	11591	15455	1545	2318	3091	3864	4636	500	600	1000	2000
18	6545	8182	12273	16364	1636	2455	3273	4091	4909	500	600	1000	2000
19	6909	8636	12955	17273	1727	2591	3455	4318	5182	500	600	1000	2000
20	7273	9091	13636	18182	1818	2727	3636	4545	5455	500	600	1000	2000
21	7636	9545	14318	19091	1909	2864	3818	4773	5727	500	600	1000	2000
22	8000	10000	15000	20000	2000	3000	4000	5000	6000	500	600	1000	2000
23	8364	10455	15682	20909	2091	3136	4182	5227	6273	523	627	1045	2091
24	8727	10909	16364	21818	2182	3273	4364	5455	6545	545	655	1091	2182
25	9091	11364	17045	22727	2273	3409	4545	5682	6818	568	682	1136	2273
26	9455	11818	17727	23636	2364	3545	4727	5909	7091	591	709	1182	2364
27	9818	12273	18409	24545	2455	3682	4909	6136	7364	614	736	1227	2455
28	10182	12727	19091	25455	2545	3818	5091	6364	7636	636	764	1273	2545
29	10545	13182	19773	26364	2636	3955	5273	6591	7909	659	791	1318	2636
30	10909	13636	20455	27273	2727	4091	5455	6818	8182	682	818	1364	2727
31	11273	14091	21136	28182	2818	4227	5636	7045	8455	705	845	1409	2818
32	11636	14545	21818	29091	2909	4364	5818	7273	8727	727	873	1455	2909
33	12000	15000	22500	30000	3000	4500	6000	7500	9000	750	900	1500	3000
34	12364	15455	23182	30909	3091	4636	6182	7727	9273	773	927	1545	3091
35	12727	15909	23864	31818	3182	4773	6364	7955	9545	795	955	1591	3182

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Extra Long Gins**

No. of Extra Long Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
36	13091	16364	24545	32727	3273	4909	6545	8182	9818	818	982	1636	3273
37	13455	16818	25227	33636	3364	5045	6727	8409	10091	841	1009	1682	3364
38	13818	17273	25909	34545	3455	5182	6909	8636	10364	864	1036	1727	3455
39	14182	17727	26591	35455	3545	5318	7091	8864	10636	886	1064	1773	3545
40	14545	18182	27273	36364	3636	5455	7273	9091	10909	909	1091	1818	3636
41	14909	18636	27955	37273	3727	5591	7455	9318	11182	932	1118	1864	3727
42	15273	19091	28636	38182	3818	5727	7636	9545	11455	955	1145	1909	3818
43	15636	19545	29318	39091	3909	5864	7818	9773	11727	977	1173	1955	3909
44	16000	20000	30000	40000	4000	6000	8000	10000	12000	1000	1200	2000	4000
45	16364	20455	30682	40909	4091	6136	8182	10227	12273	1023	1227	2045	4091
46	16727	20909	31364	41818	4182	6273	8364	10455	12545	1045	1255	2091	4182
47	17091	21364	32045	42727	4273	6409	8545	10682	12818	1068	1282	2136	4273
48	17455	21818	32727	43636	4364	6545	8727	10909	13091	1091	1309	2182	4364
49	17818	22273	33409	44545	4455	6682	8909	11136	13364	1114	1336	2227	4455
50	18182	22727	34091	45455	4545	6818	9091	11364	13636	1136	1364	2273	4545
51	18545	23182	34773	46364	4636	6955	9273	11591	13909	1159	1391	2318	4636
52	18909	23636	35455	47273	4727	7091	9455	11818	14182	1182	1418	2364	4727
53	19273	24091	36136	48182	4818	7227	9636	12045	14455	1205	1445	2409	4818
54	19636	24545	36818	49091	4909	7364	9818	12273	14727	1227	1473	2455	4909
55	20000	25000	37500	50000	5000	7500	10000	12500	15000	1250	1500	2500	5000
56	20364	25455	38182	50909	5091	7636	10182	12727	15273	1273	1527	2545	5091
57	20727	25909	38864	51818	5182	7773	10364	12955	15545	1295	1555	2591	5182
58	21091	26364	39545	52727	5273	7909	10545	13182	15818	1318	1582	2636	5273
59	21455	26818	40227	53636	5364	8045	10727	13409	16091	1341	1609	2682	5364
60	21818	27273	40909	54545	5455	8182	10909	13636	16364	1364	1636	2727	5455

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Jumbo Gins**

No. of Jumbo Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
9	4000	5000	7500	10000	1000	1500	2000	2500	3000	500	600	1000	2000
10	4444	5556	8333	11111	1111	1667	2222	2778	3333	500	600	1000	2000
11	4889	6111	9167	12222	1222	1833	2444	3056	3667	500	600	1000	2000
12	5333	6667	10000	13333	1333	2000	2667	3333	4000	500	600	1000	2000
13	5778	7222	10833	14444	1444	2167	2889	3611	4333	500	600	1000	2000
14	6222	7778	11667	15556	1556	2333	3111	3889	4667	500	600	1000	2000
15	6667	8333	12500	16667	1667	2500	3333	4167	5000	500	600	1000	2000
16	7111	8889	13333	17778	1778	2667	3556	4444	5333	500	600	1000	2000
17	7556	9444	14167	18889	1889	2833	3778	4722	5667	500	600	1000	2000
18	8000	10000	15000	20000	2000	3000	4000	5000	6000	500	600	1000	2000
19	8444	10556	15833	21111	2111	3167	4222	5278	6333	528	633	1056	2111
20	8889	11111	16667	22222	2222	3333	4444	5556	6667	556	667	1111	2222
21	9333	11667	17500	23333	2333	3500	4667	5833	7000	583	700	1167	2333
22	9778	12222	18333	24444	2444	3667	4889	6111	7333	611	733	1222	2444
23	10222	12778	19167	25556	2556	3833	5111	6389	7667	639	767	1278	2556
24	10667	13333	20000	26667	2667	4000	5333	6667	8000	667	800	1333	2667
25	11111	13889	20833	27778	2778	4167	5556	6944	8333	694	833	1389	2778
26	11556	14444	21667	28889	2889	4333	5778	7222	8667	722	867	1444	2889
27	12000	15000	22500	30000	3000	4500	6000	7500	9000	750	900	1500	3000
28	12444	15556	23333	31111	3111	4667	6222	7778	9333	778	933	1556	3111
29	12889	16111	24167	32222	3222	4833	6444	8056	9667	806	967	1611	3222
30	13333	16667	25000	33333	3333	5000	6667	8333	10000	833	1000	1667	3333
31	13778	17222	25833	34444	3444	5167	6889	8611	10333	861	1033	1722	3444
32	14222	17778	26667	35556	3556	5333	7111	8889	10667	889	1067	1778	3556
33	14667	18333	27500	36667	3667	5500	7333	9167	11000	917	1100	1833	3667
34	15111	18889	28333	37778	3778	5667	7556	9444	11333	944	1133	1889	3778

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Jumbo Gins**

No. of Jumbo Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
35	15556	19444	29167	38889	3889	5833	7778	9722	11667	972	1167	1944	3889
36	16000	20000	30000	40000	4000	6000	8000	10000	12000	1000	1200	2000	4000
37	16444	20556	30833	41111	4111	6167	8222	10278	12333	1028	1233	2056	4111
38	16889	21111	31667	42222	4222	6333	8444	10556	12667	1056	1267	2111	4222
39	17333	21667	32500	43333	4333	6500	8667	10833	13000	1083	1300	2167	4333
40	17778	22222	33333	44444	4444	6667	8889	11111	13333	1111	1333	2222	4444
41	18222	22778	34167	45556	4556	6833	9111	11389	13667	1139	1367	2278	4556
42	18667	23333	35000	46667	4667	7000	9333	11667	14000	1167	1400	2333	4667
43	19111	23889	35833	47778	4778	7167	9556	11944	14333	1194	1433	2389	4778
44	19556	24444	36667	48889	4889	7333	9778	12222	14667	1222	1467	2444	4889
45	20000	25000	37500	50000	5000	7500	10000	12500	15000	1250	1500	2500	5000
46	20444	25556	38333	51111	5111	7667	10222	12778	15333	1278	1533	2556	5111
47	20889	26111	39167	52222	5222	7833	10444	13056	15667	1306	1567	2611	5222
48	21333	26667	40000	53333	5333	8000	10667	13333	16000	1333	1600	2667	5333
49	21778	27222	40833	54444	5444	8167	10889	13611	16333	1361	1633	2722	5444
50	22222	27778	41667	55556	5556	8333	11111	13889	16667	1389	1667	2778	5556
51	22667	28333	42500	56667	5667	8500	11333	14167	17000	1417	1700	2833	5667
52	23111	28889	43333	57778	5778	8667	11556	14444	17333	1444	1733	2889	5778
53	23556	29444	44167	58889	5889	8833	11778	14722	17667	1472	1767	2944	5889
54	24000	30000	45000	60000	6000	9000	12000	15000	18000	1500	1800	3000	6000
55	24444	30556	45833	61111	6111	9167	12222	15278	18333	1528	1833	3056	6111
56	24889	31111	46667	62222	6222	9333	12444	15556	18667	1556	1867	3111	6222
57	25333	31667	47500	63333	6333	9500	12667	15833	19000	1583	1900	3167	6333
58	25778	32222	48333	64444	6444	9667	12889	16111	19333	1611	1933	3222	6444
59	26222	32778	49167	65556	6556	9833	13111	16389	19667	1639	1967	3278	6556
60	26667	33333	50000	66667	6667	10000	13333	16667	20000	1667	2000	3333	6667

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Super Jumbo Gins**

No. of Super Jumbo Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
8	4000	5000	7500	10000	1000	1500	2000	2500	3000	500	600	1000	2000
9	4500	5625	8438	11250	1125	1688	2250	2813	3375	500	600	1000	2000
10	5000	6250	9375	12500	1250	1875	2500	3125	3750	500	600	1000	2000
11	5500	6875	10313	13750	1375	2063	2750	3438	4125	500	600	1000	2000
12	6000	7500	11250	15000	1500	2250	3000	3750	4500	500	600	1000	2000
13	6500	8125	12188	16250	1625	2438	3250	4063	4875	500	600	1000	2000
14	7000	8750	13125	17500	1750	2625	3500	4375	5250	500	600	1000	2000
15	7500	9375	14063	18750	1875	2813	3750	4688	5625	500	600	1000	2000
16	8000	10000	15000	20000	2000	3000	4000	5000	6000	500	600	1000	2000
17	8500	10625	15938	21250	2125	3188	4250	5313	6375	531	638	1063	2125
18	9000	11250	16875	22500	2250	3375	4500	5625	6750	563	675	1125	2250
19	9500	11875	17813	23750	2375	3563	4750	5938	7125	594	713	1188	2375
20	10000	12500	18750	25000	2500	3750	5000	6250	7500	625	750	1250	2500
21	10500	13125	19688	26250	2625	3938	5250	6563	7875	656	788	1313	2625
22	11000	13750	20625	27500	2750	4125	5500	6875	8250	688	825	1375	2750
23	11500	14375	21563	28750	2875	4313	5750	7188	8625	719	863	1438	2875
24	12000	15000	22500	30000	3000	4500	6000	7500	9000	750	900	1500	3000
25	12500	15625	23438	31250	3125	4688	6250	7813	9375	781	938	1563	3125
26	13000	16250	24375	32500	3250	4875	6500	8125	9750	813	975	1625	3250
27	13500	16875	25313	33750	3375	5063	6750	8438	10125	844	1013	1688	3375
28	14000	17500	26250	35000	3500	5250	7000	8750	10500	875	1050	1750	3500
29	14500	18125	27188	36250	3625	5438	7250	9063	10875	906	1088	1813	3625
30	15000	18750	28125	37500	3750	5625	7500	9375	11250	938	1125	1875	3750
31	15500	19375	29063	38750	3875	5813	7750	9688	11625	969	1163	1938	3875
32	16000	20000	30000	40000	4000	6000	8000	10000	12000	1000	1200	2000	4000
33	16500	20625	30938	41250	4125	6188	8250	10313	12375	1031	1238	2063	4125
34	17000	21250	31875	42500	4250	6375	8500	10625	12750	1063	1275	2125	4250

<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>									<b>G &amp; P Rating Scheme</b>			
	Ready Reconer - Infrastructure Requirements for Higher Ginning Capacities												

**For Super Jumbo Gins**

No. of Super Jumbo Gins	Kapas Platform (Sq. ft.)				Pala Hall (Sq. ft.)					Bale Platform (Sq. ft.)			
	Mark 1 & 2	Mark 3	Mark 4	Mark 5	Mark 1	Mark 2	Mark 3	Mark 4	Mark 5	Mark 1 & 2	Mark 3	Mark 4	Mark 5
35	17500	21875	32813	43750	4375	6563	8750	10938	13125	1094	1313	2188	4375
36	18000	22500	33750	45000	4500	6750	9000	11250	13500	1125	1350	2250	4500
37	18500	23125	34688	46250	4625	6938	9250	11563	13875	1156	1388	2313	4625
38	19000	23750	35625	47500	4750	7125	9500	11875	14250	1188	1425	2375	4750
39	19500	24375	36563	48750	4875	7313	9750	12188	14625	1219	1463	2438	4875
40	20000	25000	37500	50000	5000	7500	10000	12500	15000	1250	1500	2500	5000
41	20500	25625	38438	51250	5125	7688	10250	12813	15375	1281	1538	2563	5125
42	21000	26250	39375	52500	5250	7875	10500	13125	15750	1313	1575	2625	5250
43	21500	26875	40313	53750	5375	8063	10750	13438	16125	1344	1613	2688	5375
44	22000	27500	41250	55000	5500	8250	11000	13750	16500	1375	1650	2750	5500
45	22500	28125	42188	56250	5625	8438	11250	14063	16875	1406	1688	2813	5625
46	23000	28750	43125	57500	5750	8625	11500	14375	17250	1438	1725	2875	5750
47	23500	29375	44063	58750	5875	8813	11750	14688	17625	1469	1763	2938	5875
48	24000	30000	45000	60000	6000	9000	12000	15000	18000	1500	1800	3000	6000
49	24500	30625	45938	61250	6125	9188	12250	15313	18375	1531	1838	3063	6125
50	25000	31250	46875	62500	6250	9375	12500	15625	18750	1563	1875	3125	6250
51	25500	31875	47813	63750	6375	9563	12750	15938	19125	1594	1913	3188	6375
52	26000	32500	48750	65000	6500	9750	13000	16250	19500	1625	1950	3250	6500
53	26500	33125	49688	66250	6625	9938	13250	16563	19875	1656	1988	3313	6625
54	27000	33750	50625	67500	6750	10125	13500	16875	20250	1688	2025	3375	6750
55	27500	34375	51563	68750	6875	10313	13750	17188	20625	1719	2063	3438	6875
56	28000	35000	52500	70000	7000	10500	14000	17500	21000	1750	2100	3500	7000
57	28500	35625	53438	71250	7125	10688	14250	17813	21375	1781	2138	3563	7125
58	29000	36250	54375	72500	7250	10875	14500	18125	21750	1813	2175	3625	7250
59	29500	36875	55313	73750	7375	11063	14750	18438	22125	1844	2213	3688	7375
60	30000	37500	56250	75000	7500	11250	15000	18750	22500	1875	2250	3750	7500

Textiles Committee	Assessment & Rating of Ginning & Pressing Units				G & P Rating Scheme			
	Assessment Status Report							
Name of the ginning & pressing factory					Regn. No.			
A. Infrastructural Parameters					B. Management Parameters			
Sr. No.	Parameter	Specified Criteria Fulfilled (Yes / No)	Mark Scored	Max. Marks	Sr. No.	Parameter	Mark Scored	Max. Marks
<b>Minimum Eligibility Parameters</b>					1	Machine maintenance		18
1	Gins & gin House			15	2	Bale packaging quality		18
2	Pre-cleaner			15	3	Gin setting		18
3	Lint cleaner			15	4	Off loading of kapas		15
4	Kapas Conveyor			15	5	Engaging labour to remove contaminants		15
5	Conveyor system for lint			15	6	Covering of kapas heaps		12
6	Bale press			15	7	Training of personnel, quality awareness boards & gum / Velcro board		12
7	Seed conveyor		-----	-----	8	Segregation in heaping & processing		12
<b>Essential Parameters</b>					9	Uniforms, caps / head covering & shoes		9
7	Seed platform		*	5	10	Supervision		9
8	Kapas Platform			15	11	Covering of kapas in incoming vehicle		6
9	Covered space – lint (Pala hall)			15	12	House Keeping & Cleanliness		6
10	Roads			10	13	Contamination		25
11	Bale platform			5	<b>Total</b>			<b>175</b>
12	Weigh bridge			5				
13	Humidifier / Moisturizer			5				
14	Electrical wiring			5				
15	Fire fighting system			5				
16	Boundary wall / fence			5				
<b>Other Infrastructural Parameters</b>								
17	Roofed kapas storage	NA		10				
18	Other equipments / lab	NA		10				
19	Factory lay out	NA		5				
20	Adequate lighting	NA		5				
21	Safety	NA		5				
<b>Total</b>				<b>200</b>				
* Note: Mark scored for both seed conveyor & seed platform together as per the marking scheme.								
C. Rating Entitlement Status								
% Mark Scored								
Infrastructural Parameters								
Management Parameters								
Rating Awarded				Provisional Rated Status				

Signature with stamp



## **TEXTILES COMMITTEE**

**Government of India, Ministry of Textiles**

EP & QA Division, 1<sup>st</sup> Floor

P. Balu Road, Prabhadevi, Mumbai-400 025

Tel.: 66527600 / 605 Fax: 66527611 / 509

E-mail: depqatc@yahoo.com, Website: www.textilescommittee.gov.in

# Provisional Rated Status

No.: PRO/ /2012

Date: 23.01.2012

This is to state that the Technical Rating Award Committee reviewed the assessment findings in accordance with the Scheme for Assessment and Rating of Ginning & Pressing Factories and has awarded

### **Provisional Rated Status**

to

#### **M/s. ABC Ginning & Pressing Factory**

Gat No.: 526, Dhondaicha, Taluk Shindkheda

Dhule, Maharashtra

M/s. ABC Ginning & Pressing Factory, registered with Textiles Committee under registration number G&P/0001, was assessed under the rating scheme on 15.01.2012. The factory was found not qualified for star rating, as some of the requirements of the scheme are not fulfilled.

In appreciation to their efforts for attaining star rating, M/s. ABC Ginning & Pressing Factory is placed under Provisional Rated Status subject to the condition that the factory shall comply with all the requirements of the scheme within one year from the date of this letter.

**Secretary / Director**

**Textiles committee**



<b>Textiles Committee</b>	<b>Assessment &amp; Rating of Ginning &amp; Pressing Units</b>	<b>G &amp; P Rating Scheme</b>
	<b>Assessment Status Report</b>	

Name of the ginning & pressing factory					Regn. No.			
A. Infrastructural Parameters					B. Management Parameters			
Sr. No.	Parameter	Specified Criteria Fulfilled (Yes / No)	Mark Scored	Max. Marks	Sr. No.	Parameter	Mark Scored	Max. Marks
<b>Minimum Eligibility Parameters</b>					1	Machine maintenance		18
1	Gins & gin House			15	2	Bale packaging quality		18
2	Pre-cleaner			15	3	Gin setting		18
3	Lint cleaner			15	4	Off loading of kapas		15
4	Kapas Conveyor			15	5	Engaging labour to remove contaminants		15
5	Conveyor system for lint			15	6	Covering of kapas heaps		12
6	Bale press			15	7	Training of personnel, quality awareness boards & gum / Velcro board		12
7	Seed conveyer		-----	-----	8	Segregation in heaping & processing		12
<b>Essential Parameters</b>					9	Uniforms, caps / head covering & shoes		9
7	Seed platform		*	5	10	Supervision		9
8	Kapas Platform			15	11	Covering of kapas in incoming vehicle		6
9	Covered space - lint (Pala hall)			15	12	House Keeping & Cleanliness		6
10	Roads			10	13	Contamination		25
11	Bale platform			5	<b>Total</b>			
12	Weigh bridge			5	<b>175</b>			
13	Humidifier / Moisturizer			5	<b>Total</b>			
14	Electrical wiring			5				
15	Fire fighting system			5				
16	Boundary wall / fence			5				
<b>Other Infrastructural Parameters</b>								
17	Roofed kapas storage	NA		10				
18	Other equipments / lab	NA		10				
19	Factory lay out	NA		5				
20	Adequate lighting	NA		5				
21	Safety	NA		5				
<b>Total</b>				<b>200</b>				

\* Note: Mark scored for both seed conveyer & seed platform together as per the marking scheme.

### C. Rating Entitlement Status

% Mark Scored	Fulfilment of Additional Requirements (Please put ✓)			
	Parameter	Not Fulfilled	Four Star	Five Star
Infrastructural Parameters	1. Pre cleaner			
	2. Lint cleaner			
	3. Kapas conveyer			
Management Parameters	4. Lint conveyer			
	5. Bale press			
	6. Desirable parameters			

**Rating Awarded**

TC – Three Star



Signature with stamp



# TEXTILES COMMITTEE

Government of India, Ministry of Textiles  
P. Balu Road, Prabhadevi, Mumbai-400 025

**RATING  
LOGO**

## Certificate of Rating

This is to certify on the basis of assessment carried out in accordance with the scheme for assessment & rating of ginning and pressing factories that

**ABC Ginning & Pressing Factory**

**GAT NO: 526, DHONDAICHA  
TALUK SHINDKHEDA, DHULE  
MAHARASHTRA**

**(TC Regn. No. G&P/0001)**

Complies with the assessment & rating criteria  
and is awarded the rating of

TC – Three Star



Date of assessment: 15.01.2012

Certificate no. & date: 0019 / 23.10.2009

Validity of rating: 22.10.2010

Director  
Textiles Committee

Secretary  
Textiles Committee